9 Valve terminals



- Standard valve terminals: valve modules to ISO 15407-1, 15407-2 and ISO 5599-2 for standard valves with versatile valve functions and as plug-in or individual connection
- Universal valve terminals: sturdy and modular valve modules as a compact or modular sub-base for all standard tasks
- Application-specific valve terminals: space-saving and compact valve modules for special requirements
- Electrical peripherals: electric components for valve terminals and the AS-Interface components
- + Accessories

9 Valve terminals >

FESTO

Highlights



VTSA

Standard valve terminal to ISO 15407-2

- Multi-pin plug or fieldbus connection via CPX system
- + Five valve sizes can be combined on one valve terminal



Page 786

CPX

Terminal

- + Automation platform
- Open to all common fieldbus protocols and Ethernet

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Manifold assembly VTUS	802
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Valve terminal VTUG, multi-pin plug connection	824
Valve terminal VTUG, fieldbus connection	824
Valve terminal MPA-L	845
Terminal CPX 1	184

Software tool

Product finder for valve terminals	C C C	Valve termina sva 201 201 201 201 201 201 201 201	IS Prite Prise De conserve Prise de De De Conserve Prise de	Pre Pre Pre- Pr	Find the right valve terminal quickly with the help of the product finder. Start the product finder via the blue icons in the product tree. Select your technical features on the left-hand side step-by- step; the selection of suitable products on the right-hand side is automatically updated to reflect the chosen technical features.	The use of logic checks ensures that only correct con- figurations are available for selection. The product finder for valve terminals is part of the electronic catalogue and is not available as a separa software program.
	Conservations PAI	- Marine		S.		

Standard valve terminals

Туре	Valve terminal, ISO 15407-1 VTIA	Valve terminal, ISO 15407-2/ISO 5599-2 VTSA
Width	18 mm, 26 mm	18 mm, 26 mm, 42 mm, 52 mm
Standard nominal flow rate	400 1400 l/min	400 4000 l/min
Max. no of valve positions	16	32
Electrical actuation	Individual connection	Ethernet, fieldbus, multi-pin plug, electrical terminal CPX, integrated controller, individual connection, AS-Interface connection
Valve terminal design	Modular, valve sizes can be mixed	Modular, valve sizes can be mixed
Description	 Conforms to ISO 15407-1 Wide range of individual electrical connections Two valve sizes can be combined Max. 16 valves 	 Conforms to ISO 15407-2/ ISO 5599-2 Multi-pin plug or fieldbus connection via CPX system Five valve sizes can be combined on one valve terminal Integrated safety functions Max. 32 valves
→ Page/online	vtia	786

Universal valve terminals

Туре	Valve manifold VTUS	Valve terminal with individual electric- al connection VTUG	Valve terminal with multi-pin plug or fieldbus connection VTUG	Valve terminal VTUB
Width	20 mm, 25 mm	10 mm, 14 mm	10 mm, 14 mm	12 mm, 24 mm
Standard nominal flow rate	600 1300 l/min	80 780 l/min	120 630 l/min	200 1000 l/min
Max. no of valve positions	16	16	24	16, 35
Electrical actuation	Individual connection	Individual connection	Multi-pin plug, I-Port interface, IO-Link,	Individual connection, fieldbus, multi-
			fieldbus	pin plug
Valve terminal design	Fixed grid	Fixed grid	Fixed grid	Fixed grid
Description	Robust VUVS valves with long service	 Compact with small VUVG valves 	 Low-cost fixed grid 	 Low-cost fixed grid
	life	 Connection technology easy to 	 Extremely easy assembly 	 Extremely easy assembly
	 Individual electrical connection 	change via the E-box	 Exchangeable electrical actuation 	 Valves in polymer technology
	 Pilot air supply in the manifold rail 	 Wide range of valve functions 	 IO-Link capable 	Max. 16 valves
	Comprehensive range of accessories	 Also with semi-inline valves 	 Valves VUVG with individual electric- 	 Electrical multi-pin plug connection
			al connection can be integrated	
			Also available with pneumatic mul-	
			tiple connector plate	
			• Max. 24 valves	
→ Page/online	802	695	824	vtub

Universal valve terminals

Туре	Valve terminal MPA-L	Valve terminal MPA-S	Valve terminal VTSA-F	Valve terminal, Compact Performance CPV
Width	10 mm, 14 mm, 20 mm	10 mm, 20 mm	18 mm, 26 mm	10 mm, 14 mm, 18 mm
Standard nominal flow rate	160 870 l/min	360 700 l/min	700 1400 l/min	400 1600 l/min
Max. no of valve positions	64	64	32	8
Electrical actuation	Fieldbus, multi-pin plug, control block, electrical terminal CPX, IO-Link, I-Port	Fieldbus, multi-pin plug, control block, electrical terminal CPX, AS-Interface, CP installation system, individual connec- tion	Ethernet, fieldbus, multi-pin plug, elec- trical terminal CPX, integrated control- ler, individual connection, AS-Interface connection	AS-Interface, CP installation system, in- dividual connection, fieldbus, multi-pin plug, IO-Link, I-Port
Valve terminal design	Modular, valve sizes can be mixed	Modular, valve sizes can be mixed	Modular, valve sizes can be mixed	Modular
Description	 Maximum modularity Single granular Polymer sub-base 3 valve sizes Max. 32 valves Fieldbus connection via CPX IO-Link capable 	 Valve terminals for universal applications High-performance valves in a sturdy metal housing Metal linking Two valve sizes can be combined Excellent communication due to serial linking Fieldbus connection via CPX Max. 128 valves 	 Flow rate-optimised VTSA valve terminal Linking with increased flow rates Functions as per VTSA 	 Maximum performance in the minimum of space Three sizes Wide range of connection and mounting options Multi-pin or fieldbus control IO-Link capable
→ Page/online	845	mpa-s	vtsa	сру

Universal valve terminals

	Valve ferminal Smart Cubic	Valve manifold Compact Performance	Value terminal
Туре	CPV-SC	CPV10-EX-VI	VTUB12
Width	10 mm	10 mm	12 mm
Standard nominal flow rate	170 l/min	0 400 l/min	230 400 l/min
Max. no of valve positions	16	8	35
Electrical actuation	CP installation system, individual connection, field- bus, multi-pin plug	Individual connection	Multi-pin plug, I-Port interface, IO-Link, fieldbus
Valve terminal design	Modular		Fixed grid
Description	 Small and compact High flow rate even with compact design Suitable for vacuum Multi-pin or fieldbus control Max. 16 valves 	 Intrinsically safe valve manifold design to ATEX Category 2 (Zone 1) Optimised for control cabinet assembly Optimal for pilot control of process valves 	 Compact dimensions Poppet valves in polymer technology Multi-pin or fieldbus control IO-Link capable
→ Page/online	cpv-sc	cpv10-ex	vtub-12

Application-specific valve terminals

Туре	Valve terminal MPA-C	Valve terminal VTOC	Valve terminal MH1
Width	14 mm	10 mm	10 mm
Standard nominal flow rate	0 780 l/min	10 l/min	10 14 l/min
Max. no of valve positions	64	24	24
Electrical actuation	Multi-pin, IO-Link, I-Port	Multi-pin plug, I-Port interface, IO-Link, fieldbus	Individual connection, multi-pin plug
Valve terminal design	Modular, valve sizes can be mixed	Fixed grid	Fixed grid
Description	 Valve terminals in Clean Design Excellent corrosion resistance Degree of protection IP69K FDA-compliant materials Redundant sealing system Easy to clean Max. 32 valves 	 Compact pilot valves Compact assembly Greater safety by interlock function Multi-pin or fieldbus control IO-Link capable 	 Miniaturised poppet valves Multi-pin or electrical individual connection Flow rate up to 14 l/min
→ Page/online	mpa-c	vtoc	mh1

Electrical peripherals

Туре	Fieldbus module CTEU	CPI installation system CTEC	Terminal CPX	Terminal CPX-P
Protocol	AS-Interface, CANopen, CC-Link, DeviceNet, EtherCAT, PROFINET, PROFIBUS DP	INTERBUS, DeviceNet, PROFIBUS, CANopen, CC-Link, Ether-Net/IP, PROFINET, EtherCAT, ModbusTCP	INTERBUS, DeviceNet, PROFIBUS, CANopen, CC-Link, Ether-Net/IP, PROFINET, EtherCAT, ModbusTCP	DeviceNet, PROFIBUS, EtherNet/IP, PROFINET, ModbusTCP
Maximum address volume for inputs	2 64 byte	16 byte	64 byte	64 byte
Maximum address volume for outputs	2 64 byte	16 byte	64 byte	64 byte
Parameterisation	Activate diagnostics, diagnostic beha- viour, failsafe and idle response, failsafe response, watchdog disable, watchdog enable		Diagnostic behaviour, failsafe response, forcing of channels, signal setup	Diagnostic behaviour, failsafe response, forcing of channels, signal setup
Degree of protection	IP65, IP67	IP65, IP67	IP65, IP67	IP20, IP65
Nominal DC operating voltage	24 30 V	24 V	24 V	24 V
Operating voltage range DC	18 31.6 V	18 30 V	18 30 V	18 30 V
Description	 For valve terminals VTUB-12, VTUG, MPA-L, CPV, VTOC Can be expanded into installation systems CTEL Fieldbus-typical LEDs, interfaces and switching elements available Isolated power supply for electronics and valves 	 CPX Master module for four CPI strings Combination of centralised and de- centralised installation possible Decentralised pneumatic compon- ents and sensors for fast processes Can be connected to valve terminal CPV, MPA-S, CPV-SC 	 Automation platform Choice of polymer or metal housing with individual linking Open to all common fieldbus proto- cols and Ethernet Integrated diagnostic and mainten- ance functions Applicable as stand-alone as remote I/O or with valve terminals MPA-S, MPA-L, VTSA/VTSA-F 	 Use of harmonised remote I/O and valve terminals in a control cabinet Unique modular structure Comprehensive integrated diagnostic and maintenance functions Combination with modules of the electrical terminal CPX, which en- ables use for hybrid applications
→ Page/online	cteu	ctec	1184	срх-р

Electrical peripherals

Туре	AS-Interface components ASI-4DI3DO, ASI-8DI, ASI-EVA, ASI-PRG, CACC, CESA
Description	 AS-i master gateway Duplicate address recognition Direct operation by pushbuttons Graphic display Comprehensive diagnostics via LED and display Specification 3.0
→ Page/online	asi

Customised components – for your specific requirements



0

Valve terminals with customised designs

Can't find the valve terminal you need in our catalogue? We can offer you customised components that are tailored to your specific requirements – from minor product modifications to complete new product developments. Common product modifications:

- Coatings for special ambient conditions
- Customised cables: length, pin allocation, preassembled with plug
- Modified actuating elements
- Modified connecting thread

Modified valve sub-bases

Many additional variants are possible. Ask your Festo sales engineer, who will be happy to help. Further information on customised components can be found on your local website at www.festo.com



Overview/Configuration/Ordering www.festo.com/catalogue/vtsa

VQ

Additional information/Support/User documentation
> www.festo.com/sp/vtsa

ISO valve terminals Valve terminals to ISO 15407-2/ISO 5599-2





- Sturdy and flexible valve terminal
- Valve widths 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal without an adapter
- Integrated safety functions

- Standard valve width 18/26/42/52/65 mm, flow rates up to 4000 l/min
- Combination of valve sizes possible
- Modular valve terminal for up to 32 valves
- Complete and standardised valve range
- Wide range of stacked valve assemblies: pressure regulator plate, flow control plate, vertical pressure shut-off plate, etc.
- Sturdy metal design
- Repair service
- Channel-oriented diagnostics down to the individual valve
- www.festo.com/catalogue/vtsa

Product range overview

Function	Version		Size					→ Page/
			18 mm (ISO 02)	26 mm (ISO 01)	42 mm (ISO 1)	52 mm (ISO 2)	65 mm (ISO 3)	online
Position function 1-32	5/2-way valve, single solenoid, pneumatic spring return	Μ					-	792
	5/2-way valve, single solenoid with spring return	0						792
	5/2-way valve, double solenoid	J						792
	5/2-way valve, double solenoid, dominant	D						792
	2x3/2-way valve, normally open	Ν					-	792
	2x3/2-way valve, normally closed	К					-	792
	2x3/2-way valve, 1x normally closed, 1x normally open	Н					-	792
	5/3-way valve, mid-position pressurised	В						792
	5/3-way valve, mid-position closed	G						792
	5/3-way valve, mid-position exhausted	E						792
	2x3/2-way valve, normally open, reverse operation	Р					-	792
	2x3/2-way valve, normally closed, reverse operation	Q					-	792
	2x3/2-way valve, 1x normally closed, 1x normally open, reverse	R					-	792
	operation							
	2x2/2-way valve, normally closed	VC					-	792
	2x2/2-way valve, normally closed, vacuum operation	VV				-	-	792
	5/2-way control block with plug type C individual connection and	SP	-		-	-	-	792
	switching position sensing via PNP sensor, plug M8							
	5/2-way control block with plug type C individual connection and	SN	-		-	-	-	792
	switching position sensing via NPN sensor, plug M8							

Note

Valve terminals can be ordered quickly and easily online. The convenient product configurator can be found at:

www.festo.com/catalogue/vtsa

Product range overview

FESTO

Function	Version		Size					→ Page/
			18 mm (ISO 02)	26 mm (ISO 01)	42 mm (ISO 1)	52 mm (ISO 2)	65 mm (ISO 3)	online
Position function 1-32	5/3-way valve, mid-position flow from 1 to 2, closed in 4	VG	-	-			-	vtsa
	5/3-way valve, mid-position exhausted, switching position 14 detenting, 12 mechanical spring	SA	-	-	-	-	-	vtsa
	5/3-way valve, mid-position port 2 pressurised, port 4 ex- hausted, switching position 14 detenting, 12 mechanical spring	SB	-	-	-	-	-	vtsa
	5/3-way valve, mid-position port 4 pressurised, port 2 ex- hausted, switching position 14 detenting, 12 mechanical spring	SD	-	_	-	-	-	vtsa
	5/3-way valve, mid-position exhausted, switching position 12 detenting, 14 mechanical spring		-		-	-	-	vtsa
	5/2-way valve, single solenoid, with spring return and switching position sensing via PNP sensor. M8 plug			-	-	-	-	vtsa
	5/2-way valve, single solenoid, with spring return and switching position sensing via NPN sensor, M8 plug		-	-	-	-	-	vtsa
	5/2-way valve, single solenoid, with spring return and switching position sensing via PNP sensor, 0.5 m cable and M8 plug		-	-	-	-	-	vtsa
	Vacuum block with ejector pulse and adjustable air saving func- tion (plate for 2 valve positions, sensor SDE3 with display and		-	-	-	-	-	vtsa
	Vacant position	L						vtsa

9

Note

Valve terminals can be ordered quickly and easily online. The convenient product configurator can be found at:

www.festo.com/catalogue/vtsa

Valve terminals > Standards-based valve terminals > Valve terminals VTSA, ISO 15407-2, ISO 5599-2

Features

Innovative

- High-performance valves in a sturdy metal housing
- Five valve sizes on one valve terminal (width 65 mm with adapter)
- Standardised from the multi-pin plug to the fieldbus connection and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
 - Forward-looking internal communication system for controlling the valves and CPX modules
 - Four valve sizes on one valve terminal without adapters
- Valve functions for integration in control architectures of higher categories to EN ISO 13849-1

Electrical connection options

Multi-pin plug connection



AS-Interface connection



Versatile

• Modular system offering a range of configuration options

Reliable

Valves

- Seals

fieldbus

covered

piston spool valves

• 100% duty cycle

ilv

- Manifold sub-bases

• Sturdy and durable metal components

• Fast troubleshooting thanks to LEDs

on the valves and diagnostics via

• Reliable servicing thanks to valves

· Manual override, either non-detent-

ing, non-detenting/detenting or

• Durable thanks to tried-and-tested

• Large and durable labelling system

that can be replaced quickly and eas-

- Expandable with up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal support
- Integration of innovative function modules possible
- Supply plates enable a flexible air supply and variable pressure zones
- Reverse operation
- High pressure range
 -0.9 ... 10 bar, flow range
- 550 ... 4000 l/min
- Wide range of valve functions
- Valve supply 24 V DC or 110 V AC

Control signals from the controller to the

valve terminal are transmitted via a pre-

assembled multi-wire connecting cable

or a self-assembled multi-pin plug con-

nection, which substantially reduces installation time. The valve terminal can be equipped with

max. 32 solenoid coils.

A special feature of the AS-Interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity. The valve terminal with AS-Interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils). This corresponds to 1 to 8 VTSA valves.
- With all available valve functions.

Easy to install

- Ready-to-install and tested unit
- Reduced outlay on selection, ordering, installation and commissioning
- Secure mounting on wall or H-rail

Versions

• Multi-pin plug connection with terminal strip (spring-loaded terminal) 9

- Connecting cable for multi-pin plug connections, fully assembled (D-Sub)
- Sub-D plug connector for assembly by the user, 37-pin
- Round plug connector M23, 19-pin

The connection technology used for the inputs can be selected as with CPX: M8, M12, quick connector, Sub-D, spring-loaded terminal (terminals to IP20).

Features

Electrical connection options Fieldbus connection via the CPX system



An integrated fieldbus node manages the communication connection with a higher-order PLC. This enables a spacesaving pneumatic and electronic solution. Valve terminals with fieldbus interfaces can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

In the slave operating mode, these valve

terminals can be used for intelligent pre-

processing and are therefore ideal mod-

ules for designs using decentralised in-

telligence.

Versions: • PROFIBUS

- INTERBUS
- DeviceNet
- CANopen
- CC-LINK
- EtherNet/IP
- EtherCAT
- Modbus TCP
- PROFINET
- POWERLINK
- Sercos III
- Screos III

system.

Control block connection via the CPX system





The optional CP string extension enables

A controller integrated in the Festo valve

stand-alone control units with protection

to IP65 without a control cabinet thanks

terminal enables the construction of

to two different operating modes.

additional CP string extension enables additional valve terminals and I/O modules to be connected to the fieldbus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as CPV-SC, CPV and CPA valve terminals can be connected. The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on-site. All the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

One CP string offers:

- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils

In the master operating mode, terminal

groups can be designed with many op-

tions and functions that can autonom-

ously control a medium-sized machine/

- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module

Control block with safety function, width 26 mm



These valves are used for special applications, for example for:

- Protecting against unexpected startup
- Safe reversing
- Drives in manually loaded devices

This control block is suitable for use as a press safety valve to EN 962.

This valve is a safety device in accordance with the Machinery Directive 2006/42/EC.

Features

Modular pneumatic components

The modular design of the VTSA/VTSA-F enables maximum flexibility right from the planning stage and offers maximum ease of service in operation. The system consists of manifold subbases and valves.

The manifold sub-bases are screwed together and thus form the support system for the valves.

Inside the manifold sub-bases are the connection ducts for supplying compressed air to and exhausting from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws.

Individual valve terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.



Modular electrical peripherals

The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal or fieldbus terminal. The VTSA/VTSA-F with CPX interface is based on the internal bus system of the CPX terminal and uses this communication system for all solenoid coils and a range of electrical input and output functions. Parallel linking enables the following:

Modularity with electrical peripherals CPX

- Transmission of switching information
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data

VTSA with electrical peripherals CPX





Data sheet

- 🔰 - Flow rate Up to 2900 l/min

- **[]** - Valve width 18 mm 26 mm 42 mm 52 mm

- **L** - Operating voltage 24 V DC 110 V AC



Technical data

Technical data				Download CAD data 🤿 www.festo.com
Design			Piston spool valve	
Width		[mm]	18/26/42/52	
Lubrication			Life-time lubrication	
Type of mounting			Wall mounting	
			On H-rail to EN 60715	
Manual override			Detenting, non-detenting, covered	
Pneumatic connection			Via manifold sub-base	
Supply port		1	G ¹ /2, QS-G ¹ /2-12, QS-G ¹ /2-16	
Exhaust port		3.5	G ¹ /2, QS-G ¹ /2-12, QS-G ¹ /2-16	
Working ports	Width 18 mm (ISO 02)	2.4	G1⁄8	
(dependent on the connection type)	Width 26 mm (ISO 01)	2.4	G1⁄4	
	Width 42 mm (ISO 1)	2.4	G3⁄8	
	Width 52 mm (ISO 2)	2.4	G ¹ /2	
External pilot air port		12, 14	G1⁄4	

Technical data										Do	wnload	d CAD d	lata >	www.	festo.	.com
Valve function/order code		Ν	К	Н	Р	Q	R	М	0	J	D	В	G	Е	VC	W
Valve switching times [ms]										•						
Width 18 mm (ISO 02),	On	12	12	12	25	25	25	22	12	-	-	15	15	15	12	12
nominal operating voltage 24 V DC/110 V AC	Off	30	30	30	12	12	12	28	38	-	-	44	44	44	30	30
	Change-	-	-	-	-	-	-	-	-	11	13	-	-	-	-	-
	over															
Width 26 mm (ISO 01)	On	20	20	20	32	32	32	25	20	-	-	22	22	22	20	20
nominal operating voltage 24 V DC/110 V AC	Off	38	38	38	30	30	30	45	65	-	-	65	65	65	38	38
	Change-	-	-	-	-	-	-	-	-	18	21	-	-	-	-	-
	over															
Width 42 mm (ISO 1)	On	20	20	20	34	34	34	27	22	-	-	22	22	22	20	20
nominal operating voltage 24 V DC	Off	38	38	38	28	28	28	45	60	-	-	65	65	65	38	38
	Change-	-	-	-	-	-	-	-	-	16	19	38	38	38	-	-
	over															
Width 42 mm (ISO 1)	On	22	22	22	34	34	34	20	20	-	-	22	22	22	22	22
nominal operating voltage 110 V AC	Off	46	46	46	38	38	38	55	55	-	-	68	68	68	46	46
	Change-	-	-	-	-	-	-	-	-	16	19	41	41	41	-	-
	over															
Width 52 mm (ISO 2)	On	20	20	20	20	20	20	40	20	-	-	23	23	23	14	-
nominal operating voltage 24 V DC	Off	35	35	35	35	35	35	45	60	-	-	60	60	60	35	-
	Change-	-	-	-	-	-	-	-	-	18	18	38	38	38	-	-
	over															
Width 52 mm (ISO 2)	On	35	35	35	50	50	50	70	25	-	-	30	30	30	35	-
nominal operating voltage 110 V AC	Off	70	70	70	65	65	65	90	110	-	-	100	100	100	70	-
	Change-	-	-	-	-	-	-	-	-	35	42	60	60	60	-	-
	over															
Standard nominal flow rate on valve terminal [l/min]								T				1			T	
Width 18 mm (ISO 02)		400						550				450			500	
Width 26 mm (ISO 01)		900						110	0			1000			100	0
Width 42 mm (ISO 1)		120	0					130	0			1200			140	0
Width 52 mm (ISO 2)		240	0					290	0			2800			280	0

Data sheet

Operating conditions

Valve function/order code		Ν	К	Н	Ρ	Q	R	М	0	J	D	В	G	Е	VC	VV
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]														
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]														
Note on operating/pilot medium		Lub	oricat	ed o	perat	tion _l	pos	sible (in wł	nich	n case lu	brica	ted	opera	ation will a	ılways be
		req	uireo	ł)												
Ambient temperature	[°C]	-5	+ ^r	50												
Temperature of medium	[°C]	-5	+ ^r	50												
Operating pressure	[bar]	3.	. 10		-0.	9	+10								3 10	-0.9 +10
Operating pressure for valve terminal with internal pilot air supply	[bar]	3	. 10													
Pilot pressure	[bar]	3	. 10													
Electrical data – VTSA with CPX terminal																
Valve function/order code		Ν	К	Н	Р	Q	R	М	0	J	D	В	G	Е	VC	VV

				· · · · ·						
Power supply for electronics (U _{EL/SEN})										
Operating voltage		[V DC]	24 ±10%							
Max. intrinsic current consumption at 24 V [mA]			20							
DC										
Duty cycle ED			100%							
Load voltage supply for valves (U _{val})										
Operating voltage [V DC]			24 ±10%							
Degree of protection to EN 60529			IP65, NEMA 4 (for all types	of signal trans	missic	on in mounted	state)			
Power consumption	Width 18 mm	[W]	1.3	1.6	1.3	1.6	1.3			
	Width 26 mm	[W]	1.3	1.6	1.3	1.6	1.3			
	Width 42 mm	[W]	1.3	1.6	1.3	1.6	1.3			
	Width 52 mm	[W]	4.6	4.6	4.6	4.6	4.6			

Pneumatic connection sizes

Right-hand end plate (duct 12, 14)	Code V, X	G ¹ /4
	Code V1, V3, X1, X3	G1/4
Right-hand end plate (duct 1, 3, 5)	Code V, X	G1/2
	Code V1, V3, X1, X3	G3⁄4
Left-hand supply plate (duct 1, 3, 5)		G1/2
Manifold sub-base (duct 2, 4)	Width 18 mm	G1/8
	Width 26 mm	G1/4
	Width 42 mm	G3⁄8
	Width 52 mm	G1/2

Materials	
Manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Supply plate	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Pneumatic interface for CPX	Die-cast aluminium
Flow control plate	Die-cast aluminium
Pressure regulator plate	Die-cast aluminium, PA
Multi-pin manifold block	Die-cast aluminium
Cover for the pneumatic interface and multi-pin plug connection	PA
Note on materials	RoHS-compliant

Data sheet - Control block, VOFA



Operating voltage

24 V DC

Operating pressure 3 ... 10 bar

Description

The control block is designed for twochannel actuation of pneumatic drive components such as double-acting linear cylinders, for example, and can be used to realise the following protective measures:

- · Protection against unexpected startup (EN 1037)
- Reversing hazardous movements, provided the reversing motion will not result in further hazards

9

Decentralised individual connection variant





Two solenoid valves on manifold subbase with square plugs to EN 175301-803, type C and integrated piston position sensing.

The control attributes of the control

block enable Performance Level e to be

achieved for the protective measures.

The control block has been developed

and manufactured in accordance with

EN ISO 13849-1 and EN ISO 13849-2.

the basic and proven safety principles of



The requirements of EN ISO 13849-1 and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration for implementation and operation of the component and for use in higher categories (2 to 4). When using this product in machines or systems subject to specific C standards, the requirements specified in these standards must be observed.

Version for valve terminal VTSA/VTSA-F





The control block with safety function is suitable for use as a press safety valve to FN 962. More information and technical data

The control block with safety function is

and automation systems and must only

be used in industrial applications (high-

demand mode).

designed for installation in machines

→ Internet: User documentation

base for valve terminal VTSA/VTSA-F with square plugs and integrated piston position sensing.

Electrical actuation takes place independently of the valve terminal (individual, multi-pin plug or fieldbus/control block connection) via a standardised square plug to EN 175301-803, type C.



Function - Pneumatic/electrical interlinking

The safety function is achieved through two-channel pneumatic linking of two 5/2-way single-solenoid valves within the control block: port 4 is only pressurised if both solenoid valves are switched to switching position (14).

Port 2 is always pressurised if at least one of the two solenoid valves is in nor-

mal position. The valve is reset via a mechanical spring.

The switching operation of the solenoid valves can be monitored by sensing via the proximity sensors at the solenoid valves (switching position sensing). This is done by linking the control signal

and signal change of the proximity sensor so that it is possible to check whether the piston spools of the solenoid valves are reaching or leaving the normal position (expectations).

The piston spools of the solenoid valves are designed so that pneumatic short cir-

cuits between ports 2 and 4 are prevented (non-overlapping).

The two solenoid valves must be actuated via two separate ducts to achieve the desired category 4 (Performance Level e, to EN ISO 13849-1).

Two solenoid valves on manifold sub-

Subject to change - 2015/11

FESTO

Data sheet – Control block, VOFA

-		
	_	
	-	_

Technical data			Download CAD data -> www.festo.com
Туре		VOFA-L26-T52-M-G14-1C1	VOFA-B26-T52-M-1C1
		(individual sub-base)	(on valve terminal)
Design		Piston spool valve	
Sealing principle		Soft	
Actuation type		Electrical	
Type of pilot control		Piloted	
Pilot air supply		Internal	Internal/external via valve terminal
Type of mounting		Via through-hole, on manifold sub-base	
Mounting position		Any	
Manual override		None	
Valve switching status display		Via accessories	
Standard nominal flow rate	[l/min]	950	830
Performance Level (PL)		Protection against manipulation, prevention	on of unexpected start-up/up to category
		4, Performance Level e	
		Reversing a movement/to category 4, Perfo	rmance Level e
Switching times [ms]			
Valve switching time	On	22	22
	Off	56	59
Valve sensor switching time ¹⁾	On	60	60
	Off	11	11

 Valve sensor switching time off: period of time from coil being energised to sensor being switched off when using a PNP sensor. Valve sensor switching time on: period of time from coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Operating conditions
Operating conditions

Туре		VOFA-L26-T52-M-G14-1C1 (individual sub-base)	VOFA-B26-T52-M-1C1 (on valve terminal)			
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)					
Ambient temperature	[°C]	-5 +50				
Temperature of medium	[°C]	-5 +50				
Operating pressure	[bar]	3 10	010			
Pilot pressure	[bar]	3 10	•			
Max. positive test pulse with logic 0	[µs]	1000				
Max. negative test pulse with logic 1	[µs]	800				

Electrical data – Control block		
Electrical connection		Plug to EN 175301-803, type C, without protective conductor
Nominal operating voltage	[V DC]	24
Power consumption	[W]	1.8
Max. magnetic interference field	[mT]	60
Switching position sensing		Normal position via sensor
Duty cycle ED	[%]	100
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission in mounted state)

Electrical data – Sensor

Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Signal status display		Yellow LED
Operating voltage range	[V DC]	10 30
Sensor idle current	[mA]	Max. 10
Max. output current	[mA]	200
Voltage drop	[V]	Max. 2
Max. switching frequency	[Hz]	5000
Measuring principle		Inductive

Connection sizes of the pneumatic connections

Туре		VOFA-L26-T52-M-G14-1C1 (individual sub-base)	VOFA-B26-T52-M-1C1 (on valve terminal)
Supply port	1	G1⁄4	Via the manifold sub-base of the valve
Exhaust port	3/5,33	G1/4	terminal
Working ports	2/4	G1⁄4	
Pilot air supply	14	-	
Pressure gauge		G1/4	G1⁄4

Materials

Sub-base/manifold sub-base	Wrought aluminium alloy
Valve	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	PUR
Note on materials	RoHS-compliant

Accessories



i.

Acce	ssories	➔ Page/online
1	Solenoid valve VSVA	792
2	Regulator plate VABF	vtsa
3	Accessories for regulator plate (pressure gauge PAGN,	800
	cartridge fitting QSP)	
4	Additional stacked valve assemblies (flow control plate,	vtsa
	vertical supply plate or vertical pressure shut-off plate)	
	VABF	
5	Blanking plate VABB for vacant position	vtsa
6	Right-hand end plate VABE with ports for supply air/ex-	vtsa
	haust air	
7	Right-hand end plate VABE with pilot air selector	vtsa
8	Manifold sub-base VABV	vtsa
9	Duct separator VABD	vtsa
10	Electrical interface VABE for AS-Interface	vtsa-asi
	(delivery unit with AS-Interface module VAEM)	
11	AS-Interface module VAEM	vtsa-asi
12	Cover cap VAMC for non-detenting/covered manual over-	800
	ride	
13	Inscription label ASCF	800

Acce	ssories	→ Page/online
14	Manifold block CPX-AB for AS-Interface	vtsa-asi
15	Supply plate VABF with ducted exhaust air, ports 3 and	vtsa
	5 separated or combined	
16	Silencer U	800
17	Blanking plug B	800
18	Push-in fitting QS	800
19	Pneumatic interface VABA	1217
20	Multi-pin plug connection NEBV/NECV with connecting	vtsa
	cable or cover for self-assembly	
21	Fieldbus interface CPX-FB	1185
22	Multi-pin plug connection VABE with terminal strip	vtsa
	(spring-loaded terminal)	
23	Multi-pin plug connection VABE with connecting cable	vtsa
	for multi-pin plug connections	
-	Control block VOFA	801
-	Wall mounting VAME	801
-	90° connection plate VABF	801
-	User documentation P.BE-VTSA	801

Accessories for valve with individual connection

In applications with specific emergency off conditions, it may be necessary to switch one or more valves separately from the valve terminal controller. Standard valves (VSVA) with individual electrical connection (round or square plug) are mounted on the valve terminal to this

end.

In order for protection class IP65 to be achieved, the functionless opening in the sub-base for the electrical connection must be sealed.

A sealing cap is available for the 18 mm

and 26 mm widths. With manifold or individual sub-bases, valves with width 42 mm and 52 mm must be used with a seal to comply with the IP degree of protection.

For central control of the valve terminal

via a multi-pin plug or fieldbus connection, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the fieldbus node or the corresponding connection in the multi-pin plug connection is occupied.

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Acce	Accessories				
24	Sealing cap VABD	vtsa			
25	Solenoid valve to ISO15407-1 VSVA	659			
26	Connecting cable NEBU	vsva			
27	Seal VABD-S2	vtsa			
28	Solenoid valve to ISO5599-1 VSVA	676			
-	Control block VOFA	801			
-	Wall mounting VAME	801			
-	90° connection plate VABF	801			
-	User documentation P.BE-VTSA	801			

Accessories for valve on individual sub-base



Acce	essories	→ Page/online
1	Solenoid valve VSVA	792
12	Cover cap VAMC for manual override	800
13	Inscription label ASCF	800
16	Silencer U	800
18	Push-in fitting QS	800
29	Individual sub-base VABS	vtsa
-	Control block VOFA	801
-	Wall mounting VAME	801
-	90° connection plate VABF	801
-	User documentation P.BE-VTSA	801

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Accessories – Ordering data

	Code ¹⁾	Description				Part no.	Туре
3 Accessories	for regula	ator plate,					
pressure gauge f	or widths	18 mm and 26 mm					Technical data online: → pagn
	U	6 bar,	6 bar, Widths 18 mm and 26 mm			543488	PAGN-26-10-P10
		for regulator plate code ZF, ZG, ZH, ZI, ZI, ZM, ZN	Widths 42 mm and 52 mm			548009	PAGN-40-10-P10
	Т	10 bar,	Widths 18 mm and 26 mm			543487	PAGN-26-16-P10
		for regulator plate code ZA,	Widths 42 mm and 52 mm			548010	PAGN-40-16-P10
Cartridge fitting		ZB, ZC, ZD, ZE, ZK, ZL					Technical data online:
		Adaptor for proceuro gaugo				E4E011	
		(allows products with threader connection)	ed connection G½ to be attache	ed to the cartridge fitting		505011	Q3F10-078
	-	For tubing O.D. 4 mm				172972	QSP10-4
O.M							
12 Cover cap fo	r manual	override					
P	N	Non-detenting		10 pieces	541010		VAMC-S6-CH
	V	Covered		10 pieces		541011	VAMC-S6-CS
12 Inscription	abol						
	B	Clip-on for valve can		5 pieces		5/0888	ASCET-S6
\sim	Т	For manifold blocks	5 pieces			540889	ASCF-M-S6
.		Tor manifold blocks			510005		
16 Silencer							Technical data 🗲 1237
	-	For thread G1/8			*	6841	U-1/8-B
1 Seal	-	For thread G ¹ ⁄4				2316	U-1⁄4
Ø	-	For thread G ¹ /2		A	6844	U-1/2-B	
					^		
17 Blanking plu	ug						Technical data online: 🔿 b-1
	-	For thread G1/8		10 pieces		3568	B-1/8
O	-	For thread G ¹ ⁄ ₄		10 pieces		3569	B-1/4
18 Push-in fitti	ng						Technical data → 1098
	-	Connecting thread G1/8	For tubing O.D. 6 mm	10 pieces	*	186096	QS-G ¹ ⁄8-6
OUL -	-		For tubing O.D. 8 mm	10 pieces	*	186098	QS-G ¹ ⁄8-8
	-	Connecting thread G ¹ ⁄ ₄	For tubing O.D. 8 mm	10 pieces	*	186099	QS-G1⁄4-8
	-		For tubing O.D. 10 mm	10 pieces	*	186101	QS-G1/4-10
	-	Connecting thread G3/8	For tubing O.D. 10 mm	10 pieces	*	186102	QS-G¾-10
	-		For tubing O.D. 12 mm	10 pieces	*	186114	QS-G¾-12-I
	-	Connecting thread G ¹ /2	For tubing O.D. 12 mm	1 piece	*	186104	QS-G ¹ /2-12
	-		For tubing O.D. 16 mm	1 piece	*	186105	QS-G ¹ /2-16

1) Code letter within the order code for a valve terminal configuration

Accessories – Ordering data

	Code ¹⁾	Description	Part no.	Туре
Control block, ind	lividual c	onnection variant		Technical data online: 🔿 vofa
	-	PNP output	569819	VOFA-L26-T52-M-G14-1C1-APP
	-	NPN output	569820	VOFA-L26-T52-M-G14-1C1-ANP
Wall mounting				
	U	Mounting bracket, with a mounting hole for M5 screw, 5 pieces	539214	VAME-S6-10-W
	-	Mounting bracket, with a mounting hole for M4 screw and a mounting hole for M6 screw, 1 piece	567038	VAME-S6-W-M46
000	-4-			
90° connection p		Width 19 mm connecting thread (16	E 20710	VADE 5/ 2 4202 019
88	P	Width 18 mm, connecting thread 64	539/19	VADE 5(4 A2C2 C1 (
			539/21	VABF-54-1-A2G2-G14
		Width 42 mm, connecting thread G/8	546097	VABF-S2-1-A1G2-G38
		Width 52 mm, connecting thread G ¹ /2	555702	VABF-S2-2-A1G2-G12
User documentati	ion			
	D	German	538922	P.BE-VTSA-44-DE
	E	English	538923	P.BE-VTSA-44-EN
	S	Spanish	538924	P.BE-VTSA-44-ES
	F	French	538925	P.BE-VTSA-44-FR
	1	Italian	538926	P.BE-VTSA-44-IT

1) Code letter within the order code for a valve terminal configuration



Overview/Configuration/Ordering

www.festo.com/catalogue/vuvs

Additional information/Support/User documentation **www.festo.com/sp/vuvs**



Solenoid valve

Universal directional control valves



- Cost-effective
- Easy to assemble and service thanks to the external pilot air supply via manifold rail
- Easy to mount: available as ready-to-install individual valves with silencers, fittings and coils, or as pre-assembled units on a manifold rail VTUS
- Operating voltage can be easily adjusted using the rotatable coil, thus allowing the unit to fit in tight installation spaces
- + Ideal for use in vacuum and the low-pressure range

- A reliable, robust valve with a long service life
- Pre-assembled unit on manifold rails according to customer configuration
- Individual valves assembled ready for installation according to customer configuration
- Variable pressure zones
- Supply manifold for mounting on one/both sides

→www.festo.com/catalogue/vuvs

Product range overview

Version	Code	Size			→ Page/
		20	25	30	online
3/2-way valve, normally closed, pneumatic spring	M32C				807,809,
3/2-way valve, normally closed, mechanical spring	M32C				811
3/2-way valve, normally open, pneumatic spring	M32U				
3/2-way valve, normally open, mechanical spring	M32U				
5/2-way valve, single solenoid, pneumatic spring	M52				
5/2-way valve, single solenoid, mechanical spring	M52				
5/2-way valve, double solenoid	B52				
5/3-way valve, mechanical spring, closed	P53C				
5/3-way valve, mechanical spring, pressurised	P53U				
5/3-way valve, mechanical spring, exhausted	P53E				

Version	Code	Size			→ Page/
		20	25	30	online
Manifold block for 3/2-way valves, standard	-				814
Manifold block extension module for 3/2-way valves, standard	-				
Manifold block for 5/2- and 5/3-way valves, standard	-				
Manifold block extension module for 5/2- and 5/3-way valves, standard	-				
Manifold block for 3/2-way valves, compact	-				
Manifold block for 5/2- and 5/3-way valves, compact	-				
Supply manifold, for mounting on both sides	-				
Supply manifold, for mounting on one side	-				

New

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Feature

Innovative

- A reliable, robust valve with a long service life
- Flow rate up to 1300 l/min
- Low-cost universal valve with no performance limitations
- Wide range of valve functions

Valve functions

3/2-way valve, normal position open, single solenoid:

- Internal/external pilot air supply
 Reset via pneumatic/mechanical spring
- Direction of flow can be reversed in the case of external pilot air supply

Features

- A maximum of 16 valve positions can be configured in the standard version
- A maximum of 12 valve positions can be configured in the compact version

Design

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Each valve is attached to the manifold block using two screws. The appropriate seal is mounted on the valve.

Versatile

- Operating voltage can be easily altered by changing the solenoid coil
- In-line valves can be used as individual valves or manifold valves
- Variable pressure zones
- Wide range of mounting options

3/2-way valve, normal position closed, single solenoid:

- Internal/external pilot air supply
- Reset via pneumatic/mechanical spring
- Direction of flow can be reversed in the case of external pilot air supply
- Valve positions 2 ... 10 can be configured in increments of 1, valve positions 10 ... 16 in increments of 2

This means that the valves can be easily

replaced.

Reliable

- Durable thanks to tried and tested piston spools
- Reliable servicing thanks to valves that can be replaced quickly and easily

5/2-way valve, single solenoid:

- Internal/external pilot air supply
 Reset via pneumatic/mechanical spring
- Direction of flow can be reversed in the case of external pilot air supply
- 5/2-way valve, double solenoid:Internal/external pilot air supply
- Direction of flow can be reversed in the case of external pilot air supply
- Manifold block with a maximum of 10 valve positions
- Extension module with 2 valve positions
- Supply manifold with a maximum of 10 valve positions

Valve positions covered with blanking plates can be replaced with valves at a later date. The dimensions, mounting points and existing pneumatic

Easy to install

- Pre-assembled units on rails
- Individual valves assembled ready for installation
- Supply manifolds for mounting on one or both sides
- Secure mounting on wall or H-rail

5/3-way valve, mid-position exhausted, pressurised or closed:

- Internal/external pilot air supply
- Reset via mechanical spring
- Direction of flow can be reversed in the case of external pilot air supply
- Creation of pressure zones (maximum 9 pressure zones in the case of a valve manifold with 16 valve positions)

installation remain unchanged. For the standard manifold block, extension modules with two valve positions are available.

be configured in

Feature

Mounting valve manifold VTUS

Wall mounting



H-rail mounting



Mounting individual valve VUVS Wall mounting



For mounting individual valves on a flat surface, e.g. aluminium profile systems. The solenoid valves are provided with two through-holes for attaching to the wall mounting VAME-B10-20-W. The relevant screw set is included when the wall mounting VAME-B10-20-W is ordered.



The H-rail mounting VAME-T-M consists of two mounting clips. These are bolted to the manifold block on the left and right.

Sturdy wall mounting of the manifold

block using four through-holes.

The valve manifold VTUS is then lowered onto the H-rail from above (arrow A) and clipped into the H-rail at the bottom (arrow B).

Note

- Note the max. tightening torque of the screws for H-rail mounting.
- Only horizontal H-rail mounting is permissible.

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- Mounting possible on H-rail according to EN 60715.
- Vibration/shock loads are not permissible with H-rail mounting.



For mounting individual valves on a flat surface, e.g. aluminium profile systems.

The solenoid valves are provided with two through-holes for attaching to the foot mounting VAME-B10-...-A. The relevant screw set is included when the foot mounting VAME-B10-...-A is ordered.

Data sheet

- 🔰 - Flow rate

Technical data

9

Size 20: up to 700 l/min Size 25: up to 1300 l/min Size 30: up to 2300 l/min

Valve manifold configura-		Fixed grid	
tion			
Size 20			
Valve width	[mm]	21	
Size 25			
Valve width	[mm]	26.5	
Size 30			
Valve width	[mm]	31	
Valve design		Piston spool valve	
Electrical control		Individual connection	
Reset method for valves		Pneumatic or mechanical spring	
Pilot air supply		Internal or external	
Direction of flow		Reversible with restrictions	
Suitability for vacuum		Yes	
Max. no. of valve positions		16 (a maximum of 18 valve positions with extension for standard manifold block)	
Max. number of pressure zon	ies	9	
Nominal operating voltage	[V DC]	12, 24	
	[V AC]	24, 110, 120, 230, 240	
Degree of protection		IP65/IP67 with plug socket	
		To IEC 60529	
Permissible voltage fluctu-	[%]	± 10	
ations			
Information on materials for	seals	HNBR, NBR	



Download CAD data 🗲 www.festo.com

Data sheet - Solenoid valve size 20

- Flow rate up to 700 l/min

- **[]** - Valve width 21mm

- **L** - Operating voltage 12, 24 V DC, 24, 110, 120, 230, 240 V AC



Technical data

Technical data		Download CAD data > www.festo.com
Valve width	[mm]	21
Manual override		Non-detenting, detenting
Sealing principle		Soft
Type of mounting		Optionally via through-hole or on manifold rail
Pneumatic port		
1, 2, 4, 3, 5		G1/8
Pilot air port 12		M5
Pilot exhaust air port 82		M5

Technical data – 3/2-way valves

Order code for valves	de for valves M32C			M32U			
Valve function 3/2-way valve							
Normal position Closed				Open			
Stable positions		Monostable Monostable					
Reset method		Pneumatic spring	Mechanical spring	Pneumatic spring	Mechanical spring		
Switching times	On	14	14	14	15		
Off 21 Change over		21	32	21	28		
		-	-	-	-		

Technical data – 5/2-way valves

Order code for valves		M52		B52
Valve function		5/2-way valve		
Normal position		-		-
Stable positions		Monostable		Bistable
Reset method		Pneumatic spring	Mechanical spring	-
Switching times	On	20	12	-
	Off	29	44	-
	Change-	-	-	10
	over			

Technical data – 5/3-way valves

Order code for valves		P53C	P53U	P53E			
Valve function		5/3-way valve	5/3-way valve				
Normal position/mid-position		Closed	Pressurised	Exhausted			
Stable positions		Monostable					
Reset method		Mechanical spring					
Switching times	On	13	13	13			
	Off	42	42	44			
	Change-	24	21	24			
	over						

Data sheet - Solenoid valve size 20

Operating conditions					
Order code for valves		M32	M52	B52	P53
Operating medium		Compressed air to ISO 8573-1:	2010 [7:4:4]		
Pilot medium		Compressed air to ISO 8573-1:	2010 [7:4:4]		
Note on operating/pilot medium		Operation with lubricated medi	um possible (in which case lubric	ated operation will always be rec	juired)
Operating pressure with internal	[bar]	2.5 10		1.5 10	2.5 10
pilot air supply					
Operating pressure with ex-	[bar]	-0.9 +10			
ternal pilot air supply					
Pilot pressure	[bar]	2.5 10		1.5 10	2.5 10
Ambient temperature	[°C]	-10 +60		·	
Temperature of medium	[°C]	-10 +60			

Electrical data

Electrical data			
		With solenoid coil	Without solenoid coil
Electrical connection		Plug type C	Via solenoid coil
Operating voltage	[V DC]	24	→ page 823
Permissible voltage fluctuations	[%]	±10	
Performance	[W]	2.5	
Duty cycle ED	[%]	100	
Degree of protection to EN 60529		IP65 with plug socket	

Information on materials

Housing	Die-cast aluminium
Seals	HNBR, NBR
Piston spool	Wrought aluminium alloy

Data sheet - Solenoid valve size 25

- 📔 - Flow rate Up to 1300 l/min

- **[]** - Valve width 26.5 mm

- **L** - Operating voltage 12, 24 V DC, 24, 110, 120, 230, 240 V AC



Technical data

Technical data			Download CAD data www.festo.com
Valve width	[mm]	26.5	
Manual override		Non-detenting, detenting	
Sealing principle		Soft	
Type of mounting		Optionally via through-hole or on manifold rail	
Pneumatic port			
1, 2, 4, 3, 5		G1⁄4	
Pilot air port 12		M5	
Pilot exhaust port 82		M5	

Technical data – 3/2-way valves

Order code for valves		M32C		M32U		
Valve function		3/2-way valve				
Normal position		Closed		Open		
Stable positions		Monostable		Monostable		
Reset method		Pneumatic spring	Mechanical spring	Pneumatic spring	Mechanical spring	
Switching times	On	13	11	12	11	
	Off	26	40	26	39	
	Change-	-	-	-	-	
	over					

Technical data – 5/2-way valves

Order code for valves		M52		B52
Valve function		5/2-way valve		
Stable positions		Monostable		Bistable
Reset method		Pneumatic spring	Mechanical spring	-
Switching times	On	19	12	-
	Off	35	47	-
	Change-	-	-	11
	over			

Technical data – 5/3-way valves

Order code for valves		P53C	P53U	P53E		
Valve function		5/3-way valve				
Normal position/mid-position		Closed	Pressurised	Exhausted		
Stable positions		Monostable				
Reset method		Mechanical spring				
Switching times	On	13	14	14		
	Off	42	48	48		
	Change-	26	25	25		
	over					

Data sheet – Solenoid valve size 25 Operating conditions

Operating conditions					
Order code for valves		M32	M52	B52	P53
Operating medium		Compressed air to ISO 8573-1:2	2010 [7:4:4]		
Pilot medium		Compressed air to ISO 8573-1:2	2010 [7:4:4]		
Note on operating/pilot medium		Lubricated operation possible (i	n which case lubricated operatio	n will always be required)	
Operating pressure with internal	[bar]	2.5 10		1.5 10	2.5 10
pilot air supply					
Operating pressure with ex-	[bar]	-0.9 +10			
ternal pilot air supply					
Pilot pressure	[bar]	2.5 10		1.5 10	2.5 10
Ambient temperature	[°C]	-10 +60			
Temperature of medium	[°C]	-10 +60			

Electrical data

Electrical data			
		With solenoid coil	Without solenoid coil
Electrical connection		Plug type C, plug type B	Via solenoid coil
Operating voltage	[V DC]	24	→ S. 823
Permissible	[%]	10	
voltage fluctuations			
Performance	[W]	3.3	
Duty cycle ED	[%]	100	
Degree of protection to EN 60529		IP65 with plug socket	

Information on materials

Housing	Die-cast aluminium
Seals	HNBR, NBR
Piston spool	Wrought aluminium alloy

Data sheet - Solenoid valve size 30

- 🔰 - Flow rate up to 2300 l/min

- **[]** - Valve width 31 mm

- **L** - Operating voltage 12, 24 V DC, 24, 110, 120, 230, 240 V AC



Technical data

Technical data		Download CAD data > www.festo.com
Valve width	[mm]	31
Manual override		Non-detenting, detenting
Non-overlapping		Yes
Type of mounting		Optionally via through-hole or on manifold rail
Exhaust air function		With flow control
Pneumatic port		
1, 2, 4, 3, 5		G3⁄8
Pilot air port 12		G1/8
Pilot exhaust air port 82		M5

Technical data – 3/2-way valves

Order code for valves		M32C		M32U	M32U			
Valve function		3/2-way valve	3/2-way valve					
Normal position		Closed		Open				
Stable positions		Monostable		Monostable	Monostable			
Reset method		Pneumatic spring	Mechanical spring	Pneumatic spring	Mechanical spring			
Switching times	On	19	16	19	15			
	Off	36	58	37	57			
Change		-	-	-	-			
	over							

Technical data – 5/2-way valves

Order code for valves		M52	B52	
Valve function 5/2-way valve				
Stable positions		Monostable	Bistable	
Reset method		Pneumatic spring	eumatic spring Mechanical spring	
Switching times	On	24	17	-
	Off	49	62	-
Cha		-	-	13
	over			

Technical data – 5/3-way valves

Order code for valves		P53C	P53U	P53E			
Valve function		5/3-way valve					
Normal position/mid-position		Closed	Pressurised	Exhausted			
Stable positions		Monostable					
Reset method		Mechanical spring					
Switching times	On	17	18	20			
Off Change		76	75	74			
		39	31	36			
	over						

Data sheet – Solenoid valve size 30 Operating conditions

Operating conditions								
Order code for valves		M32	M52	B52	P53			
Operating medium		Compressed air to ISO 8573	-1:2010 [7:4:4]					
Pilot medium		Compressed air to ISO 8573	Compressed air to ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium Operation with lubricated medium possible (in which case lubricated operation will always be required)								
Operating pressure with internal	[bar]	2.5 10		1.5 10	2.5 10			
pilot air supply								
Operating pressure with ex-	[bar]	-0.9 +10						
ternal pilot air supply								
Pilot pressure	[bar]	2.5 10		1.5 10	2.5 10			
Ambient temperature	[°C]	-10 +60			· ·			
Temperature of medium	[°C]	-10 +60						

Electrical data

Electrical data						
		With solenoid coil	Without solenoid coil			
Electrical connection		Plug type C, plug type B	Via solenoid coil			
Operating voltage	[V DC]	24	→S. 823			
Permissible	[%]	10				
voltage fluctuations						
Performance	[W]	3.3				
Duty cycle ED	[%]	100				
Degree of protection to EN 60529		IP65 with plug socket				

Information on materials					
Housing	Die-cast aluminium				
Seals	HNBR, NBR				
Piston spool	Wrought aluminium alloy				



Pilot air supply port

Internal
 Z External

Order example:

VUVS-L20-M32C-AD-Q8-F7-1C1

Universal solenoid valve VUVS in-line valve, width 20 (width 21 mm) - 3/2-way valve, single solenoid, normally closed - pneumatic spring reset method, internal pilot air supply, non-detenting/detenting manual override without accessories - pneumatic connection push-in connector 8 mm - without fitting - with armature tube 8 mm, short - nominal operating voltage 24 V DC, port pattern type C, to EN 175301

Ordering – Product options



This product and all its options can be ordered using the configurator.

The configurator can be found under Products on the DVD or → www.festo.com/catalogue/... Enter the type code in the search field.

Data sheet – Manifold block

- 🔰 - Flow rate

up to 2300 l/min

Technical data size 20										
	Manifold block		Extension module	tension module for Manifold block		<	Supply manifold			
	Standard		standard manifol	d block	Compact		on both sides	at one end		
For valve function	3/2	5/2,5/3	3/2	5/2, 5/3	3/2	5/2,5/3	3/2, 5/2, 5/3			
Grid dimension [mm]	22									
Type of mounting	With through-hole With mounting br				acket					
Max. number of valve positions	10	10	2	2	10		10	4		
Port 1	G3/8	G3/8	G3/8	G3/8	G1/4	G1/4	G3/8	G3/8		
Port 3	G3/8	G3/8	G3/8	G3/8	G1/4	G1/4	-	-		
Port 5	-	G3/8	-	G3/8	-	G1/4	-	-		
Port 12	G1/8	G1/8	G1/8	G1/8	-	-	-	-		
Port 14	-	G1/8	-	G1/8	-	-	-	-		

Technical data size 25

	Manifold block Standard		Extension module for standard manifold block		Manifold block Compact		Supply manifold	
							on both sides	at one end
For valve function	3/2	5/2,5/3	3/2	5/2,5/3	3/2	5/2,5/3	3/2, 5/2, 5/3	
Grid dimension [mm]	27.5							
Type of mounting	With through-hole						With mounting bracket	
Max. number of valve positions	10	10	2	2	10		10	4
Port 1	G1/2	G1/2	G1/2	G1/2	G3/8	G3/8	G1/2	G1/2
Port 3	G1/2	G1/2	G1/2	G1/2	G3/8	G3/8	-	-
Port 5	-	G1/2	-	G1/2	-	G3/8	-	-
Port 12	G1/8	G1/8	G1/8	G1/8	-	-	-	-
Port 14	-	G1/8	-	G1/8	-	-	-	-

Technical data size 30

	Manifold block		Extension module for		Manifold block		Supply manifold	
	Standard		standard manifold block		Compact		on both sides	at one end
For valve function	3/2	5/2,5/3	3/2	5/2,5/3	3/2	5/2,5/3	3/2, 5/2, 5/3	
Grid dimension [mm]	32							
Type of mounting	With through-hole						With mounting bracket	
Max. number of valve positions	10	10	2	2	10		10	4
Port 1	G3/4	G3/4	G3/4	G3/4	G1/2	G1/2	G3/4	G3/4
Port 3	G3/4	G3/4	G3/4	G3/4	G1/2	G1/2	-	-
Port 5	-	G3/4	-	G3/4	-	G1/2	-	-
Port 12	G1/8	G1/8	G1/8	G1/8	-	-	-	-
Port 14	-	G1/8	-	G1/8	-	-	-	-

Information on materials

Manifold block Wrought aluminium alloy



I
Order code – Manifold block

VABM		- B10)	-		
Valve manifold parts						
Connection block	VABM					
Valve series						
VUVS		B10)]		
Valve width						
21 mm					20	
26.5 mm					25	
31 mm					30]
Version						
Supply manifold						-
Compact manifold blog	ck					S
Standard manifold blo	ck					E
Extension module for s	tandard mani	fold block				EEE



Order example:

VABM-B10-20E-G38-10

Manifold block for VUVS manifold assembly - valve width 21 mm, standard manifold block - thread G3/8 - 10 valve positions - manifold block for 5/2- and 5/3-way valves - standard mounting

New

Accessories - Manifold assembly solenoid valve on manifold block



Description	Brief description	→ Page/online
1 H-rail mounting	For H-rail mounting	818
2 Compact manifold block	For 5/2- and 5/3-way valves, no port for external pilot air supply	818, 819, 820
3 Standard connection block	For 5/2- and 5/3-way valves, with ports 12 and 14 for external pilot air supply	818, 819, 820
4 Extension module	For standard manifold block, with ports 12 and 14 for external pilot air supply	818, 819, 820
5 Separator	For creating pressure zones	821
6 Blanking plug	-	821
7 Push-in fitting	For connecting compressed air tubing with standard outside diameters	821
8 Silencer	For mounting in exhaust ports	821
9 Supply plate	For additional air supply and exhaust via a valve position	821
10 Cover plate	For covering unused valve positions	822
11 Illuminating seal	For indicating the switching status	822
12 Plug socket with cable	For solenoid valves VUVS	822
13 Plug socket	For solenoid valves VUVS	822
14 Solenoid valve	5/2-way valve, with solenoid coil	807
15 H-rail	-	-
– Solenoid coil	For solenoid valves VUVS	823

Accessories – Manifold assembly solenoid valve on supply manifold

Supply manifold for mounting on both sides





Des	cription	Brief description	➔ Page/online
5	Separator	For creating pressure zones	821
6	Blanking plug	-	821
7	Push-in fitting	For connecting compressed air tubing with standard outside diameters	821
8	Silencer	For mounting in exhaust ports	821
9	Supply plate	For additional air supply via a valve position	821
10	Cover plate	For covering unused valve positions	822
11	Illuminating seal	For indicating the switching status	822
12	Plug socket with cable	For solenoid valves VUVS	822
13	Plug socket	For solenoid valves VUVS	822
14	Solenoid valve	With solenoid coil	807
16	Supply manifold	-	823
-	Solenoid coil	For solenoid valves VUVS	823

New

	Description		Part no.	Туре
1 H-rail mount	ing			
\sim	For mounting the valve manifold on standard H-rail TH 35-7,5 or TH	For size 20	569998	VAME-T-M4
ale a	35-15, to EN 60715	For size 25	2636436	VAME-T-M5
-		For size 30	3488412	VAME-T-M6
2 Manifold blo	ock compact, size 20,			
for 3/2-way valve	25			
	Incl. seals and screws for valve assembly	2 valve positions	576465	VABM-B10-20S-G14-2-P3
00000000000000000000000000000000000000		3 valve positions	576466	VABM-B10-20S-G14-3-P3
		4 valve positions	576467	VABM-B10-20S-G14-4-P3
R.		6 valve positions	576469	VABM-B10-20S-G14-6-P3
		8 valve positions	576471	VABM-B10-20S-G14-8-P3
		10 valve positions	576473	VABM-B10-20S-G14-10-P3
For 5/2- and 5/3-	way valves			
	Incl. seals and screws for valve assembly	2 valve positions	576417	VABM-B10-20S-G14-2
		3 valve positions	576418	VABM-B10-20S-G14-3
		4 valve positions	576419	VABM-B10-20S-G14-4
and the second s		6 valve positions	576421	VABM-B10-20S-G14-6
		8 valve positions	576423	VABM-B10-20S-G14-8
		10 valve positions	576425	VABM-B10-20S-G14-10
3 Manifold blo	ock standard, size 20,			
for 3/2-way valve	25			
	Incl. seals and screws for valve assembly	2 valve positions	576441	VABM-B10-20E-G38-2-P3
		3 valve positions	576442	VABM-B10-20E-G38-3-P3
		4 valve positions	576443	VABM-B10-20E-G38-4-P3
N. C.		6 valve positions	576445	VABM-B10-20E-G38-6-P3
		8 valve positions	576447	VABM-B10-20E-G38-8-P3
		10 valve positions	576449	VABM-B10-20E-G38-10-P3
For 5/2- and 5/3-	way valves			
	Incl. seals and screws for valve assembly	2 valve positions	576339	VABM-B10-20E-G38-2
		3 valve positions	576340	VABM-B10-20E-G38-3
		4 valve positions	576341	VABM-B10-20E-G38-4
		6 valve positions	576343	VABM-B10-20E-G38-6
		8 valve positions	576345	VABM-B10-20E-G38-8
		10 valve positions	576347	VABM-B10-20E-G38-10
4 Manifold blo	ock, extension module for standard manifold block, size 20			
	For 3/2-way valves, incl. seals and screws for valve assembly	2 valve positions	576490	VABM-B10-20EEE-G38-2-P3
Q.				
	For 5/2 and 5/3-way valves, incl. seals and screws for valve assembly	2 valve positions	576489	VABM-B10-20EEE-G38-2
	,			

FESTO

	Description		Part no.	Туре
2 Manifold blo	ock compact, size 25,			
for 3/2-way valve	25			
	Incl. seals and screws for valve assembly	2 valve positions	8026297	VABM-B10-25S-G38-2-P3
		3 valve positions	8026298	VABM-B10-25S-G38-3-P3
		4 valve positions	8026299	VABM-B10-25S-G38-4-P3
		6 valve positions	8026301	VABM-B10-25S-G38-6-P3
		8 valve positions	8026303	VABM-B10-25S-G38-8-P3
		10 valve positions	8026305	VABM-B10-25S-G38-10-P3
For 5/2- and 5/3-	way valves			
	Incl. seals and screws for valve assembly	2 valve positions	8026261	VABM-B10-25S-G38-2
		3 valve positions	8026262	VABM-B10-25S-G38-3
		4 valve positions	8026263	VABM-B10-25S-G38-4
and the second s		6 valve positions	8026265	VABM-B10-25S-G38-6
		8 valve positions	8026267	VABM-B10-25S-G38-8
		10 valve positions	8026269	VABM-B10-25S-G38-10
3 Manifold blo	ock standard, size 25,			
for 3/2-way valve	25			
	Incl. seals and screws for valve assembly	2 valve positions	8026279	VABM-B10-25E-G12-2-P3
		3 valve positions	8026280	VABM-B10-25E-G12-3-P3
		4 valve positions	8026281	VABM-B10-25E-G12-4-P3
A.F.		6 valve positions	8026283	VABM-B10-25E-G12-6-P3
		8 valve positions	8026285	VABM-B10-25E-G12-8-P3
		10 valve positions	8026287	VABM-B10-25E-G12-10-P3
For 5/2- and 5/3-	way valves			
	Incl. seals and screws for valve assembly	2 valve positions	8026243	VABM-B10-25E-G12-2
		3 valve positions	8026244	VABM-B10-25E-G12-3
		4 valve positions	8026245	VABM-B10-25E-G12-4
~~~		6 valve positions	8026247	VABM-B10-25E-G12-6
		8 valve positions	8026249	VABM-B10-25E-G12-8
		10 valve positions	8026251	VABM-B10-25E-G12-10
4 Extension m	odule for standard manifold block, size 25			
	For 3/2-way valves, incl. seals and screws for valve assembly	2 valve positions	8026316	VABM-B10-25EEE-G12-2-P3
NO.				
	For 5/2 and 5/3-way valves, incl. seals and screws for valve assembly	2 valve positions	8026315	VABM-B10-25EEE-G12-2

# Accorring Ordering data

#### FESTO

			Part no.	Type
2 Manifold blo	ek compact size 30			
for 3/2-way valve	as			
···· <i>s</i> , = ··· <i>s</i> , ····	Incl. seals and screws for valve assembly	2 valve positions	8026413	VABM-B10-30S-G12-2-P3
	,	3 valve positions	8026414	VABM-B10-30S-G12-3-P3
A Store		4 valve positions	8026415	VABM-B10-30S-G12-4-P3
		6 valve positions	8026417	VABM-B10-30S-G12-6-P3
		8 valve positions	8026419	VABM-B10-30S-G12-8-P3
		10 valve positions	8026421	VABM-B10-30S-G12-10-P3
For 5/2- and 5/3-	way valves	·		
<u>^</u>	Incl. seals and screws for valve assembly	2 valve positions	8026377	VABM-B10-30S-G12-2
		3 valve positions	8026378	VABM-B10-30S-G12-3
		4 valve positions	8026379	VABM-B10-30S-G12-4
"R I		6 valve positions	8026381	VABM-B10-30S-G12-6
		8 valve positions	8026383	VABM-B10-30S-G12-8
		10 valve positions	8026385	VABM-B10-30S-G12-10
3 Manifold blo	ock standard, size 30,			
for 3/2-way valve	95			
	Incl. seals and screws for valve assembly	2 valve positions	8026395	VABM-B10-30E-G34-2-P3
		3 valve positions	8026396	VABM-B10-30E-G34-3-P3
		4 valve positions	8026397	VABM-B10-30E-G34-4-P3
		6 valve positions	8026399	VABM-B10-30E-G34-6-P3
		8 valve positions	8026401	VABM-B10-30E-G34-8-P3
/ /-		10 valve positions	8026403	VABM-B10-30E-G34-10-P3
For 5/2- and 5/3-	way valves			
	Incl. seals and screws for valve assembly	2 valve positions	8026359	VABM-B10-30E-G34-2
a series in the series of the		3 valve positions	8026360	VABM-B10-30E-G34-3
2021		4 valve positions	8026361	VABM-B10-30E-G34-4
		6 valve positions	8026363	VABM-B10-30E-G34-6
		8 valve positions	8026365	VABM-B10-30E-G34-8
		10 valve positions	8026367	VABM-B10-30E-G34-10
6 Extension -	adula far standard manifold block, size 20			
	For 2/2 way values, incl. coals and screws for value assembly	2 value positions	9026422	VAPM P10 20555 (24 2 D2
	FOT 3/2-way valves, mci. seats and screws for valve assembly	2 valve positions	8026432	VABM-B10-30EEE-G34-2-P3
100				
- Not	For E/2 and E/2 way values inclused and scrows for which assembly	2 value positions	9026/24	VADM D10 20555 (24 2
	101 5/2 and 5/5-way valves, incl. seals and screws for valve assembly	2 valve positions	6020431	VADINI-DIU-JUECE-UJ4-Z

FESTO

	Description			Part no.	Type
5 Senarato	r				
	For creating pressure zones, for threaded connections	G1/8		569995	VABD-8-B
D)	······································	G1/4		569996	VABD-10-B
•		G3/8		574483	VABD-14-B
		G1/2		8022483	VABD-17.5-B
6 Blanking	plug				
- 0	With connecting thread G	G1/8		3568	B-1/8
a a a a a a a a a a a a a a a a a a a		G1/4		3569	B-1/4
0		G3/8		3570	B-3/8
		G1/2		3571	B-1/2
7 Push-in f	itting,				
with internal l	nex	I			
	Connecting thread M5 for tubing O.D.	4 mm	*	153315	QSM-M5-4-I
	Connecting thread G1/8 for tubing O.D.	4 mm	*	186106	QS-G1/8-4-I
		6 mm	*	186107	QS-G1/8-6-I
		8 mm	*	186109	QS-G1/8-8-I
	Connecting thread G ¹ / ₄ for tubing O.D.	8 mm	*	186110	QS-G1/4-8-I
		10 mm	*	186112	QS-G1/4-10-I
	Connecting thread G ³ /8 for tubing O.D.	8 mm	- <u>-</u>	186111	QS-G3/8-8-I
		10 mm	-	186113	0S-G3/8-10-I
		12 mm		186114	05-G3/8-12-I
Angled with e	xternal hex	12 1111	~	100111	00070121
	Connecting thread G ¹ / ₈ for tubing O D	4 mm		186116	051-61/8-4
DE .		4 mm		196117	051-61/8-6
¥.		0 11111	<b>—</b>	100117	QSL-01/8-0
3		8 mm	*	186119	QSL-G1/8-8
	Connecting thread G ¹ /4 for tubing O.D.	8 mm	*	186120	QSL-G1/4-8
		10 mm	*	186122	QSL-G1/4-10
		12 mm	*	186351	QSL-G1/4-12
	Connecting thread G ³ / ₈ for tubing O.D.	8 mm	*	186121	QSL-G3/8-8
		10 mm	*	186123	QSL-G3/8-10
		12 mm	*	186124	QSL-G3/8-12
		16 mm	*	186348	QSL-G3/8-16
Angled, long,	with external hex				
	Connecting thread G ¹ /8 for tubing O.D.	4 mm	*	186127	QSLL-G1/8-4
S AO		6 mm	*	186128	QSLL-G1/8-6
•		8 mm	*	186130	QSLL-G1/8-8
		10 mm	<b>*</b>	186134	QSLL-G3/8-10
8 Silencer					
	With connecting thread G	G1/8	*	2307	U-1/8
		G1/4	*	2316	U-1/4
OUP		G3/8		6843	U-3/8-B
		G1/2	-	6844	U-1/2-B
			~		
9 Supply pl	ate				
$\sim$	For size 20				
R.	For valve position on manifold block for 3/2-way valves			576493	VABF-B10-20-P1A4-G18-P3
- NA	For valve position on manifold block for 5/2-, 5/3-way valves			576492	VABF-B10-20-P1A4-G18
	For size 25		I		
	For valve position on manifold block for 3/2-way valves			8026319	VABF-B10-25-P1A4-G14-P3
	For valve position on manifold block for 5/2-, 5/3-way valves			8026318	VABF-B10-25-P1A4-G14
	For size 30		1		
	For valve position on manifold block for 3/2-way valves			8026435	VABF-B10-30-P1A4-G38-P3
	Earwalve position on manifold block for E/2 E/2 way valves			9026424	VARE R10 20 R144 C29

	Description		Part no.	Туре
10 Blanking pla	te,			
$\frown$	For size 20			
	For valve position on manifold block for 3/2-way valves		576411	VABB-B10-20-E-P3
	For valve position on manifold block for 5/2-, 5/3-way valves		576410	VABB-B10-20-E
	For valve position on supply manifold		576409	VABB-B10-20-A
	For size 25			
	For valve position on manifold block for 3/2-way valves		8026210	VABB-B10-25-E-P3
	For valve position on manifold block for 5/2-, 5/3-way valves		8026209	VABB-B10-25-E
	For valve position on supply manifold		8026208	VABB-B10-25-A
	For size 30			
	For valve position on manifold block for 3/2-way valves		8026336	VABB-B10-30-E-P3
	For valve position on manifold block for 5/2-, 5/3-way valves		8026335	VABB-B10-30-E
	For valve position on supply manifold		8026334	VABB-B10-30-A
11 Illuminating	seal			
	Type C, to DIN EN 175301-803	24 V DC	151717	MEB-LD-12-24DC
		230 V AC	151718	MEB-LD-230AC
12 Plug socket v	with cable			
	Port pattern type C, to DIN EN175301-803			
	Angled socket, 3-pin	2.5 m	151688	KMEB-1-24-2,5-LED
	Cable, open end, 3-wire, 24 V DC, LED	5 m	151689	KMEB-1-24-5-LED
$\checkmark$		10 m	193457	KMEB-1-24-10-LED
	Angled socket, 3-pin	2.5 m	151690	KMEB-1-230AC-2,5
	Cable, open end, 3-wire, 0 230 V AC	5 m	151691	KMEB-1-230AC-5
	Port pattern type B, to EN 175301-803			
	Angled socket, 3-pin	2.5 m	30935	KMF-1-24DC-2,5-LED
	Cable, open end, 3-wire, 24 V DC, LED	5 m	30937	KMF-1-24DC-5-LED
		10 m	193458	KMF-1-24-10-LED
	Angled socket, 3-pin	2.5 m	30936	KMF-1-230AC-2.5
	Cable, open end, 3-wire, 0 230 V AC	5 M	30938	KMF-1-230AC-5
Dius saskat				
13 Plug socket	Dark nothern time C. to DIN EN175201 002			
	Angled eachet 2 min IDCE		520712	MCCD FD M13
	Angled socket (, pin, IP65	0 230 V AC/DC	102745	
$\checkmark$	Angled socket, 2 pin, 1P0/	0 250 V AC/DC	192/45	MSSD-ED-S-M14 MSSD ED M12 MONO
	Part pattern type P to EN 175201 902	12 24 V AC/DC	188024	INISSU-ED-INI12-INIUNU
	Angled cocket 2 pin		E20710	MSSD E M14
	Angled socket, 6 pin		1027/4	
	Aligieu sucket, 4-pin	0 230 V AC/DC	192/46	M22D-L-2-W10

New

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			Part no	Type
10 Supply manif	ald		Tart no.	Type
size 20	010,			
~	For mounting on both sides, incl. seals and screws for mounting valves	2 valve positions	576363	VABM-B10-20-G38-2-P53
		3 valve positions	576364	VABM-B10-20-G38-3-P53
		4 valve positions	576365	VABM-B10-20-G38-4-P53
		6 valve positions	576367	VABM-B10-20-G38-6-P53
		8 valve positions	576369	VABM-B10-20-G38-8-P53
		10 valve positions	576371	VABM-B10-20-G38-10-P53
	For mounting on one side, incl. seals and screws for valve assembly	2 valve positions	576414	VABM-B10-20-G38-2-P53-E
		3 valve positions	576415	VABM-B10-20-G38-3-P53-E
		4 valve positions	576416	VABM-B10-20-G38-4-P53-E
Size 25	Γ	1 1		
	For mounting on both sides, incl. seals and screws for mounting valves	2 valve positions	8026219	VABM-B10-25-G12-2-P53
		3 valve positions	8026220	VABM-B10-25-G12-3-P53
		4 valve positions	8026221	VABM-B10-25-G12-4-P53
~~		6 valve positions	8026223	VABM-B10-25-G12-6-P53
		8 valve positions	8026225	VABM-B10-25-G12-8-P53
		10 valve positions	8026227	VABM-B10-25-G12-10-P53
	For mounting on one side, incl. seals and screws for valve assembly	2 valve positions	8026237	VABM-B10-25-G12-2-P53-E
		3 valve positions	8026238	VABM-B10-25-G12-3-P53-E
		4 valve positions	8026239	VABM-B10-25-G12-4-P53-E
Size 30			000(000	
	For mounting on both sides, incl. seals and screws for mounting valves	2 valve positions	8026338	VABM-B10-30-G34-2-P53
		3 valve positions	8026339	VABM-B10-30-G34-3-P53
		4 valve positions	8026340	VABM-B10-30-G34-4-P53
$\sim$		6 valve positions	8026342	VABM-B10-30-G34-6-P53
		8 valve positions	8026344	VABM-B10-30-G34-8-P53
		10 valve positions	8026346	VABM-B10-30-G34-10-P53
	For mounting on one side, incl. seals and screws for valve assembly	2 valve positions	8026356	VABM-B10-30-G34-2-P53-E
		3 valve positions	8026357	VABM-B10-30-G34-3-P53-E
		4 valve positions	8026358	VABM-B10-30-G34-4-P53-E
Solenoid coil for y	alves			
	For size 20			
	Port nattern type C to DIN EN 175301-803	12 V DC	8025331	VACS-C-C1-5
	Tor pattern type C, to bin En 175501 005	24 V DC	8025330	VACS-C-C1-1
$\downarrow$		48 V DC	8025336	VACS-C-C1-7
		24 V AC	8025335	VACS-C-C1-1A
		48 V AC	8025337	VACS-C-C1-7A
		110/120 V AC	8025334	VACS-C-C1-16B
		230/240 V AC	8025334	VACS-C-C1-3W
	For size 25 and size 30	230/240 V AC	002000	
	Plug pattern type B, industry standard	12 V DC	8030801	VACF-B-B2-5
		24 V DC	8030802	VACF-B-B2-1
		48 V DC	8030803	VACF-B-B2-7
		24 V AC	8030804	VACF-B-B2-1A
		48 V AC	8030805	VACF-B-B2-7A
		110/120 V AC	8030806	VACF-B-B2-16B
		230/240 V AC	8030808	VACF-B-B2-3W
	Port pattern type C, to EN 175301	12 V DC	8030810	VACF-B-C1-5
		24 V DC	8030811	VACF-B-C1-1
		48 V DC	8030812	VACF-B-C1-7
		24 V AC	8030813	VACF-B-C1-1A
		48 V AC	8030814	VACF-B-C1-7A
		110/120 V AC	8030815	VACF-B-B2-16B
		230/240 V AC	8030817	VACF-B-C1-3W



Overview/Configuration/Ordering
www.festo.com/catalogue/vtug

Additional information/Support/User documentation

www.festo.com/sp/vtug

Universal valve terminals Valve terminals multi-pin/fieldbus connection





- Sturdy and durable metal components
- + Excellent price/performance ratio
- Connection M5, M7, G1/8
- + Push-in connector 3, 4, 6, 8 mm
- Degree of protection IP40/IP67

# Valve terminals VTUG with multi-pin plug and fieldbus connection





- Variable multi-pin plug connection using Sub-D or flat cable
- I-Port interface for bus nodes (CTEU)
- IO-Link mode for direct connection to a higher-level IO-Link
  master
- Valve size 10 mm, 14 mm and 18 mm
- Sub-D variant and fieldbus connection rated to IP67
- Piston spool valves, up to 24 valve positions
- ★ Quick ordering of basic designs → 831, 833, 835, 837

# → www.festo.com/catalogue/ vtug

<b>Product range ove</b>	rview						
Function	Version		Valve size			→ Page/	
			10 mm	14 mm	18 mm	online	
Position function 1-23	5/2-way valve, single solenoid, mechanical spring	А				829	
	5/2-way valve, single solenoid, pneumatic/mechanical spring	Р		-	-	829	
	5/3-way valve, mid-position pressurised	В				829	
	5/3-way valve, mid-position exhausted	E				829	
	5/3-way valve, mid-position closed	G				829	
	2x3/2-way valve, 1x normally closed, 1x normally open, pneumatic spring	Н				829	
	5/2-way bistable valve	J				829	
	2x3/2-way valve, normally closed, pneumatic spring	С				829	
	5/2-way valve, single solenoid, pneumatic spring	м	-			829	
	2x3/2-way valve, normally open, pneumatic spring	N				829	
	2x3/2-way valve, 1x normally closed, 1x normally open, mechanical spring	VH				829	
	2x3/2-way valve, normally closed, mechanical spring	VK				829	
	2x3/2-way valve, normally open, mechanical spring	VN				829	
	3/2-way valve, normally closed, external compressed air supply	VX				vtug	
	3/2-way valve, normally open, external compressed air supply	VW				vtug	
	Additional power supply	S				829	
	Vacant position	L				829	

### Note

Valve terminals can be ordered quickly and easily online. The convenient product configurator can be found at:

www.festo.com/catalogue/vtug

# Features

#### Innovative

- Festo-specific I-Port interface for bus nodes (CTEU)
- IO-Link mode for direct connection to a higher-level IO-Link master
- Festo-specific I-Port interface with interlock
- Variable multi-pin plug connection using Sub-D or flat cable
- Reversible piston spool valves, up to 24 valve positions
- Reduced power consumption
- Excellent price/performance ratio

#### Sub-base and semi in-line valves



Sub-base valve VUVG-B...1T1

Overview

#### Versatile

- Choice of quick plug connectors
- Multiple pressure zones possible
- Sub-D variant and fieldbus connection rated to IP67
- Internal or external pilot air with the same manifold rail possible through the use of blanking plugs
- Sub-base valves with working ports underneath for installation in control cabinets

#### Reliable

- Sturdy and durable metal components - Valves
  - Manifold rails
- Fast troubleshooting thanks to LED display
- Choice of manual override: non-detenting, detenting or covered

#### Easy to mount

- Easy mounting thanks to captive screws and seal
- Connection technology easy to change
- Inscription label holder for labelling



VUVG-S...1T1 Semi in-line valve



Valve terminal VTUG with variable electrical connection



#### **Equipment options**

Valve functions

- 2x3/2-way, 5/2-way, 5/3-way valves
- Reversible piston spool valves, up to 24 valve positions
- IO-Link mode for direct connection to a higher-level IO-Link master
- Festo-specific I-Port interface for bus nodes (CTEU)
- Variable multi-pin plug connection using Sub-D or flat cable
- Festo-specific I-Port interface with interlock (for valves of valve size 10 mm)

# Valve terminals VTUG with multi-pin plug and fieldbus connection

#### FESTO

# **Features**

#### **Basic valves VUVG**



**Electrical connection** Multi-pin plug connection



I-Port interface



**Manifold rails** For semi in-line valves



- Valve size 10 mm and 14 mm
- Semi in-line valves
- Sub-base valves
- 2x3/2-way, 5/2-way and 5/3-way valves

The signals are transmitted from the controller to the valve terminal via a preassembled or self-assembled multi-wire cable to the multi-pin plug connection,

Festo-specific interface as a basis for

bus nodes (CTEU) or in IO-Link mode

for direct connection to a higher-level

• For semi in-line valves, M5, M7, valve

width 10 mm and G1/8, valve width

• For 2x3/2-way, 5/2-way and 5/3-way

• 4 to 24 valve positions with electrical

supplied with external pilot air. The

pilot air is set via the manifold rail. A

short and a long blanking plug are in-

cluded with the manifold rail for this

• The semi in-line valves are always

IO-Link master.

14 mm

valves

interlinking

purpose.

which substantially reduces installation time. The valve terminal can be equipped with max. 48 solenoid coils.

Communication and power supply take place via a common M12 interface on the terminal.

For sub-base valves



#### Versions:

- Sub-D connection
- Flat cable

Connection options:

- As I-Port interface for bus nodes (CTEU)
- In IO-Link mode for direct connection to an IO-Link master

9

- For sub-base valves M5/M7, valve width 10 mm and G1/8, valve width 14 mm
- For 2x3/2-way, 5/2-way and 5/3-way valves
- 4 to 24 valve positions with electrical interlinking
- The sub-base valves are always supplied with external pilot air. The pilot air is set via the manifold rail. A short and a long blanking plug are included with the manifold rail for this purpose.

2015/11 – Subject to change

### **Features**

- Communication with the higher-order controller via fieldbus
- Use a bus node CTEU compatible with the fieldbus protocol
- Up to 64 inputs/outputs (solenoid coils), depending on the valve terminal
- No preprocessing

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### System overview – IO-Link



# Data sheet - Semi in-line valve M5/M7

- **[]** - Valve size 10 mm

- 11 -Flow rate 130 ... 330 l/min

- **L** - Operating voltage 24 V DC



Technical data						Download (	AD data	> wwv	.fest	o.com
Valve function			T32-A	T32-M	M52-R	B52	M52-M	P53		
Normal position			C ¹⁾ U ²⁾ H ⁴⁾	C ¹⁾ U ²⁾ H ⁴⁾	-	-	-	C1)	U ²⁾	E ³⁾
Pneumatic spring reset method			Yes	No	Yes ⁵⁾	-	No	-		
Mechanical spring reset method			No	Yes	Yes ⁵⁾	-	Yes	-		
Stable positions			Monostable	<u>.</u>		Bistable	Monosta	able		
Port 1, 3, 5			On manifold rail							
Port 2, 4	VUVG-S10M5		M5							
Port 2, 4	VUVG-S10M7		M7							
Port 12, 14			On manifold rail							
Flow rate on manifold rail M5		[l/min]	150	130	230	230	230	210		
Flow rate on manifold rail M7		[l/min]	160	140	330	330	290	280		
Vacuum operation at port 1			No With external pilot air supply							
Design	Piston spool valve									
Type of mounting			On manifold rail							
Electrical connection			Via sub-base							
Manual override			Choice of non-det	tenting, covered, r	10n-detent	ing/detenti	ng or dete	nting		

1) C=Normally closed.

U=Normally open/mid-position pressurised.
 E=Normally exhausted.

4) H=2x 3/2-way value in one housing with 1x normally closed and 1x normally open. 5) Combined reset method.

# 1

Operating conditio	ns
--------------------	----

Valve function			T32-A ⁶	T32-M ⁷	M52-R ⁸	B52	M52-M ⁷	P53		
Operating medium				Compressed air to ISO 8573-1:2010 [7:4:4]						
Operating pressure	Internal pilot air supply	[bar]	1.5 8	2 8	2.5 8	1.5 8	38	3 8		
	External pilot air supply	[bar]	1.5 10	-0.9 10	-0.9 10	-0.9 10	-0.9 8	-0.9 10		
Pilot pressure ⁹⁾			1.5 8	2 8	2.5 8	1.5 8	38	3 8		
Ambient temperature		[°C]	-5 +60							
Temperature of medium		[°C]	-5 +60							

6) Pneumatic spring.

7) Mechanical spring.

8) Pneumatic/mechanical spring. 9) Minimum pilot pressure 50% of operating pressure.

### Materials

Housing	Wrought aluminium alloy
Seals	HNBR, NBR

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#### Order example:

VUVG-S10-T32C-MZT-M5-1T1L

Universal solenoid valve VUVG - semi in-line valve, valve size 10 mm - 2x3/2-way valve, normally closed - mechanical spring reset method, external pilot air supply, non-detenting/detenting manual override - pneumatic connection M5 - nominal operating voltage 24 V DC, plug-in electrical connection, LED display

# **Ordering – Product options**



This product and all its options can be ordered using the configurator. The configurator can be found under Products on the DVD or

Enter the type code in the search field.

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→ www.festo.com/catalogue/...

# ★ Quick ordering¹⁾

	Part no.	Туре			Part no.	Туре
2x3/2-way valve	573386	VUVG-S10-T32C-AZT-M5-1T1L		2x3/2-way valve	573398	VUVG-S10-T32C-AZT-M7-1T1L
5/2 way valve, single solenoid	573392	VUVG-S10-M52-RZT-M5-1T1L	1	5/2 way valve, single solenoid	573404	VUVG-S10-M52-RZT-M7-1T1L
5/2-way valve, double solenoid	573394	VUVG-S10-B52-ZT-M5-1T1L	1	5/2-way valve, double solenoid	573406	VUVG-S10-B52-ZT-M7-1T1L
5/3-way valve	573395	VUVG-S10-P53C-ZT-M5-1T1L		5/3-way valve	573407	VUVG-S10-P53C-ZT-M7-1T1L

1) All products in this table are easy to select and quick to order.

- 11 -Flow rate 520 ... 630 l/min
- ५ -Operating voltage 24 V DC



Technical data → www.festo.co						→ www.festo.com	
Valve function	T32-A	T32-M	M52-A	B52	M52-M	P53	
Normal position	C ¹⁾ U ²⁾ H ⁴⁾	C ¹⁾ U ²⁾ H ⁴⁾	-	-	-	C ¹⁾ U ²⁾ E ³⁾	
Pneumatic spring reset method	Yes	No	Yes	-	No	-	
Mechanical spring reset method	No	Yes	No	-	Yes	-	
Stable positions	Monostable Bistable Monostable						
Port 1, 3, 5	On manifold rail						
Port 2, 4	4 G1/8						
Port 12, 14	On manifold rail						
Flow rate on manifold rail G1/8 [l/min]	610	520	620	630	620	590	
Vacuum operation at port 1	No	Only with external pilot air supply					
Design	Piston spool valve						
Type of mounting	On manifold rail						
Electrical connection	Via sub-base						
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting						

 C=Normally closed.
 U=Normally open/mid-position pressurised.
 E=Normally exhausted. 2) 3)

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open.

### Operating conditions

Valve function			T32-A ⁵	T32-M ⁶	M52-A ⁵	B52	M52-M ⁶	P53		
Operating medium				Compressed air to ISO 8573-1:2010 [7:4:4]						
Operating pressure	Internal pilot air supply	[bar]	1.5 8	2 8	2.5 8	1.5 8	3 8	3 8		
	External pilot air supply	[bar]	1.5 10	-0.9 10	-0.9 10	-0.9 10	-0.9 8	-0.9 10		
Pilot pressure ⁷⁾			1.5 8	2 8	2.5 8	1.5 8	38	3 8		
Ambient temperature		[°C]	-5 +60	÷	·					
Temperature of medium		[°C]	-5 +60							

5) Pneumatic spring.

6) 7)

Mechanical spring. Minimum pilot pressure 50% of operating pressure.

#### Materials

Housing	Wrought aluminium alloy
Seals	HNBR, NBR

9



# Order code – Semi in-line valve G¹/8

#### Order example:

VUVG-S14-T32U-AZT-G18-1T1L

Universal solenoid valve VUVG - semi in-line valve, valve size 14 mm - 2x3/2-way valve, normally open - pneumatic spring reset method, external pilot air supply, non-detenting/ detenting manual override - pneumatic connection G1/8 - nominal operating voltage 24 V DC, plug-in electrical connection, LED display

#### **Ordering – Product options**



# Quick ordering¹⁾

	Part no.	Туре
2x3/2-way valve	573464	VUVG-S14-T32C-AZT-G18-1T1L
5/2 way valve, single solenoid	573470	VUVG-S14-M52-AZT-G18-1T1L
5/2-way valve, double solenoid	573472	VUVG-S14-B52-ZT-G18-1T1L
5/3-way valve	573473	VUVG-S14-P53C-ZT-G18-1T1L

1) All products in this table are easy to select and quick to order.

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# Data sheet - Sub-base valve M5/M7



- 11 -Flow rate 130 ... 300 l/min
- ५ -Operating voltage 24 V DC



FESTO

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meenamear spring reser method
Stable positions
Port 1, 3, 5
Port 2, 4
Port 12, 14
Standard nominal flow rate M5/M7
Flow rate on manifold rail M5, front
Flow rate on manifold rail M7, front

Technical Data				D	ownload C	AD data 🚽	www.festo.com			
Valve function		T32-A		T32-M	M52-R	B52	M52-M P53			
Normal position		C ¹⁾ U ²⁾	H ⁴⁾	C ¹⁾ U ²⁾ H ⁴⁾	-	-	-	C ¹⁾ U ²⁾ E ³⁾		
Pneumatic spring reset method		Yes		No	Yes ⁵⁾	-	No	-		
Mechanical spring reset method		No		Yes	Yes ⁵⁾	-	Yes	-		
Stable positions		Monostable				Bistable	Monosta	ble		
Port 1, 3, 5			rail							
Port 2, 4			On manifold rail							
Port 12, 14		On manifold rail								
Standard nominal flow rate M5/M7 [l/s	min]	160		140	300	300	260	260		
Flow rate on manifold rail M5, front [l/	min]	150		130	220	220	220	200		
Flow rate on manifold rail M7, front [l/	min]	160		140	270	270	240	250		
Flow rate on manifold rail M7, underneath [l/n	min]	160		140	300	300	260	260		
Vacuum operation at port 1		No Only with external pilot air supply								
Design		Piston spool valve								
Type of mounting			On manifold rail							
Electrical connection	,	Via sub-base								
Manual override		Choice of non-detenting, covered, non-detenting/detenting or detenting								

1) C=Normally closed.

U=Normally open/mid-position pressurised. E=Normally exhausted. 2) 3)

4) H=2x 3/2-way value in one housing with 1x normally closed and 1x normally open.

5) Combined reset method.

#### Operating conditions

operating conditions										
Valve function			T32-A ⁶	T32-M ⁷	M52-R ⁸	B52	M52-M ⁷	P53		
Operating medium				Compressed air to ISO 8573-1:2010 [7:4:4]						
Operating pressure	Internal pilot air supply	[bar]	1.5 8	2 8	2.5 8	1.5 8	38	38		
	External pilot air supply	[bar]	1.5 10	-0.9 10	-0.9 10	-0.9 10	-0.9 8	-0.9 10		
Pilot pressure ⁹⁾			1.5 8	2 8	2.5 8	1.5 8	38	38		
Ambient temperature		[°C]	-5 +60							
Temperature of medium		[°C]	-5 +60							

6) Pneumatic spring.

Mechanical spring.

7) 8) Pneumatic/mechanical spring.

9) Minimum pilot pressure 50% of operating pressure.

#### Materials

Housing	Wrought aluminium alloy
Seals	HNBR, NBR



# Order code - Sub-base valve M5/M7



**FESTO** 

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#### Reset method

4	Pneumatic spring with T32
М	Mechanical spring with M52 and T32
२	Pneumatic/mechanical spring with M52
_	With B52 and P53

#### Order example:

VUVG-B10-T32U-MZT-F-1T1L

Universal solenoid valve VUVG - sub-base valve, valve width 10 mm - 2x3/2-way valve, normally open - mechanical spring reset method, external pilot air supply, non-detenting/ detenting manual override - flange/sub-base pneumatic connection - nominal operating voltage 24 V DC, plug-in electrical connection, LED display

# **Ordering – Product options**



This product and all its options can be ordered using the configurator. The configurator can be found under Products on the DVD or Enter the type code in the search field.

www.festo.com/catalogue/...

# ★ Quick ordering¹⁾

	Part no.	Туре		Part no.	Туре
2x3/2-way valve	573410	VUVG-B10-T32C-AZT-F-1T1L	5/2-way valve, double solenoid	573418	VUVG-B10-B52-ZT-F-1T1L
5/2-way valve, single solenoid	573416	VUVG-B10-M52-RZT-F-1T1L	5/3-way valve	573419	VUVG-B10-P53C-ZT-F-1T1L

1) All products in this table are easy to select and quick to order.

1

# Data sheet – Sub-base valve G¹/8



- 11 -Flow rate 440 ... 560 l/min
- **L**. Operating voltage 24 V DC



Technical data				I	Download C	AD data	→ www.festo.com	
Valve function		T32-A	T32-M	M52-A	B52	M52-M	P53	
Normal position		C ¹⁾ U ²⁾ H ⁴⁾	C ¹⁾ U ²⁾ H ⁴⁾	-	-	-	C ¹⁾ U ²⁾ E ³⁾	
Pneumatic spring reset method		Yes	No	Yes	-	No	-	
Mechanical spring reset method		No	Yes	No	-	Yes	-	
Stable positions		Monostable			Bistable	Monosta	able	
Port 1, 3, 5		On manifold rail	On manifold rail					
Port 2, 4		On manifold rail						
Port 12, 14		On manifold rail						
Standard nominal flow rate G18	[l/min]	530	470	550	560	550	510	
Flow rate on manifold rail G18, front	[l/min]	490	440	500	510	500	470	
Flow rate on manifold rail G18, underneath	[l/min]	530	470	550	560	550	510	
Vacuum operation at port 1		No	Only with extern	ıal pilot air	supply			
Design		Piston spool valve	e					
Type of mounting		On manifold rail						
Electrical connection		Via sub-base						
Manual override		Choice of non-det	enting, covered, n	on-detenti	ing/detentir	ng or dete	nting	

#### C=Normally closed. 1)

2)

U=Normally open/mid-position pressurised. E=Normally exhausted. 3)

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open.

# Operating conditions

Valve function	T32-A ⁵	T32-M ⁶	M52-A ⁵	B52	M52-M ⁶	P53			
Operating medium				Compressed air to ISO 8573-1:2010 [7:4:4]					
Operating pressure	Internal pilot air supply	[bar]	1.5 8	3.5 8	2.5 8	1.5 8	3 8	3 8	
	External pilot air supply	[bar]	1.5 10	-0.9 10	-0.9 10	-0.9 10	-0.9 8	-0.9 10	
Pilot pressure ⁷⁾			1.5 8	2 8	2.5 8	1.5 8	3 8	3 8	
Ambient temperature		[°C]	-5 +60						
Temperature of medium		[°C]	-5 +60						

5) Pneumatic spring.

6) 7) Mechanical spring.

Minimum pilot pressure 50% of operating pressure.

# Materials

Housing	Wrought aluminium alloy
Seals	HNBR, NBR

### Order code – Sub-base valve G¹/8 VUVG – B 14 Valve design Sub-base valve В Valve size 14 14 mm Valve function M52 B52 P53C 12 P53U P53E T32C 12 리하더 I 12/14 82/84 T32H 14 10 (12) $\square$ 14/10 82/84 1 3 T32U 10 (14) 10 (12)



#### Reset method

(CJCI II	
ł	Pneumatic spring with M52 and T32
N	Mechanical spring with M52 and T32
-	With B52 and P53

#### Order example:

 $\overline{7}$ 

10(14) 82/84

VUVG-B14-M52-AZT-F-1T1L

Universal solenoid valve VUVG - sub-base valve, valve size 14 mm - 5/2-way valve, single solenoid - pneumatic spring reset method, external pilot air supply, non-detenting/detenting manual override - flange/sub-base pneumatic connection - nominal operating voltage 24 V DC, plug-in electrical connection, LED display

# **Ordering – Product options**

k T



This product and all its options can be ordered using the configurator. The configurator can be found under Products on the DVD or Enter the type code in the search field.

www.festo.com/catalogue/...

# Quick ordering¹⁾

	Part no.	Туре		Part no.	Туре
2x3/2-way valve	573476	VUVG-B14-T32C-AZT-F-1T1L	5/2-way valve, double solenoid	573484	VUVG-B14-B52-ZT-F-1T1L
5/2 way valve, single solenoid	573482	VUVG-B14-M52-AZT-F-1T1L	5/3-way valve	573485	VUVG-B14-P53C-ZT-F-1T1L

1) All products in this table are easy to select and quick to order.

# Data sheet – Manifold rail VABM

Technical data			Download CAD data <del>&gt;</del> www.festo.com
Туре		VABM-L1-10	VABM-L1-14
Connection type		Semi in-line/sub-base	
Connection	12/14	M5	
	82/84	M5	
	2, 4	M5/M7	G1⁄8
	1, 3, 5	G1⁄8	G1⁄4
Max. number of valve positions		24	

Information on materials	Download CAD data
Housing	Wrought aluminium alloy

# Data sheet – Multi-pin plug connection VAEM

The following multi-pin plug connections are available for the valve terminal VTUG:

- Sub-D (25-pin)
- Sub-D (44-pin)
- Flat cable (26-pin)
- Flat cable (50-pin)



Technical data			Download CAD data	a 🔿 www.festo.com
Туре	VAEM-L1-S-M1-25	VAEM-L1-S-M1-44	VAEM-L1-S-M3-26	VAEM-L1-S-M3-50
Number of pins	25-pin	44-pin	26-pin	50-pin
Electrical connection	Sub-D plug		Flat cable plug	
Max. number of valve positions	24		24	

# Data sheet - I-Port interface/IO-Link

Festo-specific, standardised interface for direct connection to the fieldbus by mounting the bus node CTEU or to an IO-Link master via a cable (in IO-Link mode). The following protocols are supported in combination with the associated CTEU node:

- CANopen
- DeviceNet
- PROFIBUS
- CC-LINK
- EtherCAT



#### Technical data

Download CAD data **→ www.festo.com** 

**FESTO** 

Communication types			IO-Link
Electrical connection			• M12 plug, 5-pin
			• A-coded
			Metal thread for screening
Baud rate	COM3	[kbps]	230.4
	COM2	[kbps]	38.4
Max. number of solenoid coils	VAEM-L1-S-8-PT		16
	VAEM-L1-S-16-PT		32
	VAEM-L1-S-24-PT		48
Max. number of valve positions	VAEM-L1-S-8-PT		8
	VAEM-L1-S-16-PT		16
	VAEM-L1-S-24-PT		24
Ambient temperature		[°C]	-5 <b></b> +50

# Data sheet – Electrical connecting block CAPC

#### Area of application

### Function

- M12 connection technology (two interfaces)
- Enables the installation of valve terminals or other devices over a distance of 20 metres
- Accessory CAFM enables the electrical connecting block to be installed on an H-rail

The electrical connecting block CAPC enables decentralised installation of bus nodes CTEU on a valve terminal or input modules with I-Port interface.



#### Technical data

Туре		CAPC-F1-E-M12
Dimensions W x L x H	[mm]	50 x 148 x 28
Fieldbus interface		2x socket M12, 5-pin, A-coded
Operating voltage range	[V DC]	18 30
Max. power supply	[A]	2
Nominal operating voltage	[V DC]	24
Cable length	[m]	20

#### Pin allocation – Power supply/IO-Link interfaces

	Pin	Designation	Function
2	1	24V _{EL/SEN}	Operating voltage supply (electronics, sensors/inputs)
~~~ r	2	24V _{VAL/OUT}	Load voltage supply (valves/outputs)
$1 + 0 \neq 0 + 3$	3	0V _{EL/SEN}	Operating voltage supply (electronics, sensors/inputs)
	4	C/Q	Data communication
	5	0V _{VAL/OUT}	Load voltage supply (valves/outputs)
4		Housing, FE	Functional earth



Order example:

VABM-L1-10G-G18-4-GR

Manifold rail VABM - manifold rail - valve size 10 mm, standard version, semi in-line connection type, connection direction to the side - pneumatic connection G1/8 - 4 valve positions - 5/2-way connection for valve function - preparation for electrical connection, holding current reduction with protective circuit

★ Quick ordering¹⁾

Part no. Type	Part no. Type
Manifold rail M5/M7 for in-line valves	Manifold rail M7 for sub-base valves
573423 VABM-L1-10G-G18-4-GR	573434 VABM-L1-10HW-G18-4-GR
573427 VABM-L1-10G-G18-8-GR	573438 VABM-L1-10HW-G18-8-GR
573431 VABM-L1-10G-G18-16-GR	573442 VABM-L1-10HW-G18-16-GR
Manifold rail G1/4 for in-line valves	Manifold rail G1/4 for sub-base valves
573489 VABM-L1-14G-G14-4-GR	573500 VABM-L1-14W-G14-4-GR
573493 VABM-L1-14G-G14-8-GR	573504 VABM-L1-14W-G14-8-GR
573497 VABM-L1-14G-G14-16-GR	573508 VABM-L1-14W-G14-16-GR

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1) All products in this table are easy to select and quick to order.

Accessories

FESTO



Accessories		→ Page/online
1 Manife	old rail VABM-L1, for 4 to 10, 12, 14, 16, 20 and 24 valve positions	840
2 H-rail	mounting VAME-T-M4, 2 pieces for mounting the valve terminal on an H-rail	842
3 H-rail	NRH-35-2000, for mounting the valve terminal	842
4 Separa	ator VABD, for creating pressure zones	842
5 Blanki	ng plate VABB-L1, for covering a vacant position	842
6 Supply	/ plate VABF-L1, for air supply port 1 and outlet port 3 and 5	842
7 Solend	vid valve VUVG, semi in-line valve, 5/2-way valve, single solenoid	829
8 Cover	cap VMPA-HB, cover cap for manual override	842
9 Inscrip	tion label holder ASLR-D-L1, for inscription label and covering the mounting screw/manual override	842
10 Cover,	VAMC, for manual override	842
11 Silenc	er UC, for outlet port 3 and 5	842
12 Push-i	n fitting QS, push-in fitting for air supply port 1	842
13 Push-i	n fitting QS, for port 2/4	842
14 Blanki	ng plug B, for internal/external pilot air	842
15 Electri	cal interface VAEM-L1-S-M3, flat cable	842
16 Electri	cal interface VAEM-L1-S-M1, Sub-D	842
17 I-Port i	interface VAEM-L1-S	842
18 Conne	cting cable NEBV, Sub-D plug	843
19 Plug S	EA-M12-5GS-PG7, straight plug for I-Port interface/IO-Link	843
20 Inscrip	tion label holder ASCF-H-L1	843
21 Electri	cal connecting block CAPC-F1-E-M12, for connecting a second device with I-Port interface	844
22 H-rail	mounting CAFM-F1-H, for electrical connecting block CAPC	844
23 Bus no	ode CTEU	844
24 Conne	cting cable NEBU	844
25 Power	supply socket NTSD, power supply for bus node CTEU	cteu

Accessories – Ordering data

		1	Dart no	Тиро				Dart no	Тиро
			rait 110.	туре	ag/ag Duch :	- Cut-		r art no.	
2 H-rail mount	ting		5/0000		12/13 Pusn-I	n fitting,			Technical data 🌩 1098
	-	*	569998	VAME-I-M4	angled	ME throad			
- Jap						M5 tilledu		152221	
					Bro	Ø 5 mm	X	153331	
3 H-rail						Ø 4 mm		155555	QSML-M5-4
	-		35430	NRH-35-2000		M/thread		40/252	0CMI M7 /
00000						Ø 4 mm	*	186352	QSML-M7-4
-						G1/8 thread		10/11-	051 54/0 4
						Ø 6 mm	*	186117	QSL-G1/8-6
4 Separator						Ø8mm	*	186119	QSL-G1/8-8
	10 mm		569994	VABD-6-B	Angled, long				
DU	10 mm		569995	VABD-8-B	MI.	M5 thread			
	14 mm		569996	VABD-10-B		Ø3mm	*	130838	QSMLL-M5-3
					A	Ø4mm	*	153339	QSMLL-M5-4
5 Cover plate						M7 thread			
	10 mm	*	573422	VABB-L1-10-T		Ø4mm	*	186354	QSMLL-M7-4
	14 mm	+	573488	VABB-L1-14-T		G1/8 thread			
		^				Ø6mm	*	186128	QSLL-G1/8-6
						Ø8mm	*	186130	QSLL-G1/8-8
6 Supply plate	10		57202/						
	10 mm		573924	VABF-L1-10-P3A4-M7-11	14 Blanking	plug			Technical data 🗲 b-1
	14 mm		573925	VABF-L1-14-P3A4-G18-T1		M5		174308	B-M5-B
~					OM O	M7		174309	B-M7
8 Cover can fo	r manual ove	rride			_	G1/8		3568	B-1/8
	Covered		540898	VMPA-HBV-B		G1/4		3569	B-1/4
	corcica								
Nor Nor	Non-de-		540897	VMPA-HBT-B	15/16/17 Ele	ctrical interface			
	tenting				Flat cable plug		-		
	Detenting		8002234	VAMC-L1-CD		26-pin		573452	VAEM-L1-S-M3-26
4	(without					50-pin		573451	VAEM-L1-S-M3-50
	accessor-				Sub-D				
	ies)					25-pin	*	573445	VAEM-L1-S-M1-25
							~	573447	VAEM-L1-S-M1-25V1
9 Inscription l	abel holder	-						573448	VAEM-L1-S-M1-25V2
	10 pieces		570818	ASLR-D-L1				573449	VAEM-L1-S-M1-25V3
THE A								573450	VAEM-L1-S-M1-25V4
						44-pin	*	573446	VAEM-L1-S-M1-44
11 Silencer				Technical data 🗲 1237	I-Port interface	e. outlet on top	~		
	M5		165003	UC-M5		8 VP ¹⁾	+	573384	VAEM-L1-S-8-PT
	M7		161418	UC-M7		16 VP ²⁾	÷	573939	VAEM-L1-S-16-PT
~	G1/8		161419	UC-1/8		24 VP ³⁾	^	573940	VAFM-I 1-S-24-PT
	G1/4		165004	UC-1/4	I-Port interface	e outlet on side		575540	1/12/11/22/07/11
					~	8 VP ¹⁾		574207	VAEM-L1-S-8-PTL
12/13 Push-in f	fitting.			Technical data →1098		16 VP ²⁾		574208	VAFM-I 1-S-16-PTI
straight						24 VP ³⁾		574209	VAEM-L1-S-24-PTL
	M5 thread				Ť	2.1.11		57.1207	
	3 mm	+	153313	QSM-M5-3-I	1) Actuation of up t	to 8 bistable valve position	15.		
•	4 mm	-	153315	0SM-M5-4-I	 Actuation of up t Actuation of up t 	to 16 bistable valve position to 24 bistable valve nosition to 24	ons.		
	M7 thread	^		••••••	5) Heradion of up (
	4 mm	+	153319	OSM-M7-4-I					
	G1/8 three	- <u>- </u>							
	4 mm	•••	186106	05-61/8-4-1					
	 6 mm		196107	05-61/8-6-1					
	0 11111	X	100107	05 01/0 01					
1	δmm	1 🛣	186109	U2-91/8-8-1					

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Accessories – Ordering data

			Part no.	Туре	
18 Connecting c	able for m	ulti-pin p	olug connecti	on,	
25-pin, IP40					Technical data online: > nebv
	2.5 m	*	575417	NEBV-S1G25-K-2.5-N-LE25-S6	
	5 m	*	575418	NEBV-S1G25-K-5-N-LE25-S6	
44-pin, IP40					Technical data online: -> nebv
	2.5 m	*	575113	NEBV-S1G44-K-2.5-N-LE44-S6	
5 Th	5 m	*	575114	NEBV-S1G44-K-5-N-LE44-S6	
N II	10 m		575115	NEBV-S1G44-K-10-N-LE44-S6	
25-pin, IP65, ang	led				 Technical data online: -> nebv
	2.5 m	*	575423	NEBV-S1WA25-K-2.5-N-LE25-S9	
	5 m	*	575424	NEBV-S1WA25-K-5-N-LE25-S9	
	2.5 m	*	575420	NEBV-S1WA44-K-2.5-N-LE44-S9	
	5 m	*	575421	NEBV-S1WA44-K-5-N-LE44-S9	
19 Straight plug	, for I-Port	/IO-Link	, 5-pin		 Technical data online: → sea
	M12		175487	SEA-M12-5GS-PG7	
20 Inscription la	ıbel holdeı	r for valve	e terminal		
	For valve	s, valve v	width 10 mm		
	4 VP ¹⁾		573453	ASCF-H-L1-10-4V	
	5 VP ¹⁾		573454	ASCF-H-L1-10-5V	
-	6 VP ¹⁾		573455	ASCF-H-L1-10-6V	
	7 VP ¹⁾		573456	ASCF-H-L1-10-7V	
	8 VP ¹⁾		573457	ASCF-H-L1-10-8V	
	9 VP ¹⁾		573458	ASCF-H-L1-10-9V	
	10 VP ¹⁾		573459	ASCF-H-L1-10-10V	
	12 VP ¹⁾		573460	ASCF-H-L1-10-12V	
	16 VP ¹⁾		573461	ASCF-H-L1-10-16V	
	20 VP ¹⁾		573462	ASCF-H-L1-10-20V	
	24 VP ¹⁾		573463	ASCF-H-L1-10-24V	
	For valve	s, valve v	width 14 mm		
	4 VP ¹		5/3511		
	5 VP ¹)		5/3512	ASCF-H-L1-14-5V	
	6 VP ¹)		5/3513		
	7 VP ¹)		5/3514		
	8 VP-)		5/3515		
	9 VP-7		573510	ASCE-H-I 1-14-9V	
	10 VP1)		573510	ASCE-H-I 1-14-10V	
	16 VP1)		573530	ASCE-H-I 1-14-12V	
	20 \/D1)		5735320	ASCF-H-I 1.1/6-20V	
	20 VF-)		5735321	ASCE-H-I 1.14-26V	
	24 VP1)		573522	A3CI-0-L1-14-24V	

1) VP = Valve positions.

Accessories – Ordering data

		Part no.	Туре	
21 Electrical c	onnecting block			Technical data 🔿 839
	-	570042	CAPC-F1-E-M12	
22 H-rail mour	iting			
	For electrical connecting block CAPC	570043	CAFM-F1-H	
23 Bus node				Technical data online: → cteu
\sim	CANopen	570038	CTEU-CO	
PPG -	CC-Link	1544198	CTEU-CC	
	PROFIBUS	570040	CTEU-PB	
	DeviceNet	570039	CTEU-DN	
	EtherCAT	572556	CTEU-EC	
24 Connecting	cable for L-Port interface/IQ-Link			Technical data 🎝 1161
		574321	NFBII-M12G5-F-5-08N-M12G5	
NT P	7.5 m	574322	NFBII-M12G5-E-7 5-08N-M12G5	
and a start	10 m	574323	NEBU-M12G5-E-10-08N-M12G5	



Overview/Configuration/Ordering
www.festo.com/catalogue/mpa-l

Additional information/Support/User documentation



Universal valve terminals

Valve terminals



- + Highly modular and versatile
- + Easily expandable in single steps
- Polymer sub-bases
- Degree of protection IP65



- Universal valve terminal for numerous industries
- Individual modularity for each valve position, valves can be easily combined or expanded later
- Subsequent conversions possible quickly and easily at any time
- Sub-bases made of polymer especially light and corrosion-resistant
- End plates made of coated aluminium high resistance and long service life

www.festo.com/catalogue/mpal

Product range overview

Function	Version	Code	Size			→ Page/
			10 mm (MPA1)	14 mm (MPA14)	20 mm (MPA2)	online
Position function 1-32	5/2-way valve, single solenoid	Μ				849
	5/2-way valve, double solenoid	J				849
	2x3/2-way valve, normally open	Ν				849
	2x3/2-way valve, normally closed	К				849
	2x3/2-way valve, 1x normally closed, 1x normally open	Н				849
	5/3-way valve, mid-position pressurised	В				849
	5/3-way valve, mid-position closed	G				849
	5/3-way valve, mid-position exhausted	E				849
	2x2/2-way valve, normally closed	D				849
	3/2-way valve, normally closed, external supply air	Х				849
	3/2-way valve, normally open, external supply air	W				849
	2x2/2-way valve, 1x normally closed and 1x normally closed, reversible	I				849
	5/2-way valve, single-solenoid, with spring return	MS		-		mpal
	2x3/2-way valve, normally open, with spring return	NS				849
	2x3/2-way valve, normally closed, with spring return	KS				849
	2x3/2-way valve, 1x normally closed, 1x normally open, with spring return	HS				849
	2x2/2-way valve, compatible with low pressure	DS				849
	5/2-way valve, single-solenoid, polymer poppet valve	MU		-	-	849
	2x3/2-way valve, normally open, polymer poppet valve	NU		-	-	849
-	2x3/2-way valve, normally closed, polymer poppet valve	KU		-	-	849
	2x3/2-way valve, 1x normally closed, 1x normally open, polymer poppet valve	HU		-	-	849
	Vacant position	L				mpal

Note

Valve terminals can be ordered quickly and easily online. The convenient product configurator can be found at:

→ www.festo.com/catalogue/mpal

Valve terminals > Universal valve terminals > Valve terminals MPA-L

FESTO

Features

Innovative

- Compact high-performance valves in sturdy metal housing
- Flow rates up to 870 l/min
- Wide range of electrical connection options for multi-pin plug: Sub-D, flat cable or terminal strip
- Connection to the electrical peripherals CPX with a wide range of communication options
- I-Port/IO-Link interface
- Freely configurable push-in connectors

Electrical connection options

Multi-pin plug connection



Fieldbus connection via the CPX system



Versatile

- Modular system offering a range of configuration options
- Freely extendable system with individual sub-bases and modular tie rods
- Up to 32 solenoid coils
- Conversions and extensions possible at a later date
- Air supply can be extended via additional pressure zones with supply modules

The signal flow from the controller to the

valve terminal takes place via a pre-as-

sembled or self-assembled multi-wire

cable to the multi-pin plug connection,

which substantially reduces installation

An integrated fieldbus node manages

communication with a higher-order PLC.

This enables a space-saving pneumatic

Valve terminals with fieldbus interfaces

can be configured with up to 32 valve

and electronic solution.

positions.

time.

- Wide range of pressures -0.9 ... 10 bar
- Wide range of valve functions

Reliable

- High output reserves thanks to large pneumatic cross sections and venting with high flow rates
- Lightweight and low-cost polymer components
- Fast troubleshooting thanks to LEDs on the valves
- Easy to service thanks to replaceable valves and electrical modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable thanks to tried-and-tested piston spool valves

The valve terminal can be equipped with max. 32 solenoid coils. This corresponds to 2 to 32 valves.

The CPX terminal also enables the integ-

ration of digital and analogue electrical

and controllers for pneumatic or electric

A detailed description of the extensive

functionality can be found in the docu-

mentation for the CPX terminal

inputs and outputs, pressure sensors

positioning axes.

→ 1185

Easy to mount

- Fast and reliable in-house assembly using individual components or delivered as a ready-to-install and tested unit
- Reduced outlay on selection, ordering, installation and commissioning
- Secure mounting on wall or H-rail

Versions

- Sub-D connection
 - Pre-assembled multi-pin cableMulti-pin cable for self-assembly
- Flat cable connection
- Terminal strip connection

Fieldbus protocols/CPX variants:

- PROFIBUS DP
- PROFINET
- INTERBUS
- DeviceNet
- CANopen
- CC-LINK
- EtherNet/IP
- Front End Controller Remote I/O
- Modbus/TCP
- EtherCAT
- POWERLINK
- Sercos III

Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets. In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designing decentralised intelligence. In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/ system.

Electrical connection options

I-Port interface/IO-Link, CTEL installation system



A CTEL system consists of the CTEL master and the devices with I-Port interface, which are connected together using special connecting cables. This permits a decentralised layout of the devices. This means that the valve terminals and I/O modules with I-Port interface (devices) can be mounted very close to the cylinders to be controlled. This reduces the length of the air supply lines used, which minimises flow losses and pressurisation and venting times.

The I-Port interface from Festo is based on IO-Link and is compatible with IO-Link in certain areas.

The connection type corresponds to a star topology. In other words, only one module or valve terminal can be connected to each I-Port.

As well as communication, the I-Port interfaces also handle the power supply for the connected devices. The maximum length of a string is 20

The restrictions compared to IO-Link include:

- Permanently set baud rate of 230.4 kbps
- SIO mode is not supported

m.

- Max. 32 bytes of input data and 32 bytes of output data
- Only one dump of the master commands is used
- Festo plug and work, configuration via IODD is not supported.

Fieldbus connection via the CTEU system



CTEU is a system for the compact connection of a valve terminal to different fieldbus standards such as PROFIBUS and DeviceNet.

The fieldbus node is mounted directly on the I-Port interface of the valve terminal.

This makes it easy to switch between the fieldbus protocols; however, there is no way of connecting I/O modules to the fieldbus nodes. The following fieldbus protocols are supported:

- DeviceNet
- PROFIBUS DP
- CANopen
- CC-LINK
- EtherCAT

Data sheet

Valve terminal with multi-pin plug or fieldbus connection

- 4 -

Operating voltage

24 V DC

- N Flow rate
 - Up to 870 l/min
- **[]** Valve width
 - 10 mm 14 mm
 - 20 mm



Technical data

Technical data		Download CAD data 🔿 www.festo.com
Max. number of valve positions		32
Max. number of pressure zones		9
Lubrication		Life-time lubrication, PWIS-free (free of paint-wetting impairment substances)
Type of mounting		Wall mounting
		On H-rail to EN 60715
Manual override		Non-detenting, detenting
Nominal voltage	[V DC]	24

Operating conditions

Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be
		required)
Operating pressure	[bar]	-0.9 +10
Pilot pressure	[bar]	38
Ambient temperature	[°C]	-5 +50

Current consumption per solenoid coil at nominal voltage

		Width		
		10 mm	14 mm	20 mm
Nominal pick-up current [m	nA]	50	50	110
Nominal current with current reduction [m	וA]	10	10	23
Time until current reduction [m	1s]	20	20	20

Electrical data – MPA-L with electrical interface for CPX terminal

Intrinsic current consumption of valve terminal (internal electronics, without valves)								
At 24 V U _{EL/SEN} ¹⁾	[mA]	Typically 13						
At 24 V Uval ²⁾	[mA]	Typically 35						
Diagnostic message								
Undervoltage U _{OFF} ³⁾	[V]	17.7 17.8						

1) Power supply for electronics and sensors.

2) Load voltage supply for valves.

3) Load voltage outside of function range.

Electrical data – MPA-L with I-Port interface/IO-Link

	163)	
From operating voltage supply connection [I	mA]	30
From load voltage supply connection [I	mA]	30

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Data sheet

Technical data – Valve width 10 mm

Technical data – Valve	width 1	0 mm												
Code for position function	on 1-32		М	J	Ν	К	Н	В	G	E	Х	W	D	I
Switching times	On	[ms]	10	10	10	10	10	10	10	10	10	10	10	8
	Off	[ms]	20	-	20	20	20	35	35	35	20	20	20	20
	Chan	[ms]	-	15	-	-	-	15	15	15	-	-	-	-
	ge-													
	over													
Operating pressure		[bar]	-0.9 +10	-0.9 +10 3 10			-0.9 +10						3 10	
Standard nominal flow	rate	[l/min]	360	360	300	230	300	300	320	240	255	255	230	260
Design			Piston spoo	Piston spool valve										
Materials			Die-cast alı	Die-cast aluminium										

Technical data – Valve width 10 mm

Code for position function 1-32			NS	KS	HS	DS	MU	NU	KU	HU			
Switching times	On	[ms]	14	14	14	14	10	8	8	8			
	Off	[ms]	16	16	16	16	12	8	10	10			
Chan [ms]		[ms]	-	-	-	-	-	-	-	-			
ge-													
	over												
Operating pressure [bar]			-0.9 +8				-0.9 +10						
Standard nominal flow rate [l/min]			300	230	300	230	190	190	160	190			
Design			Piston spool val	ve			Poppet valve with spring return						
Materials			Die-cast alumin	ium			Reinforced PPA						

Technical data – Valve width 14 mm

Code for position function 1-32			М	J	Ν	К	Н	В	G	E	Х	W	D	I	NS	KS	HS	DS
Switching times	On	[ms]	13	9	12	12	12	16	13	13	12	12	12	10	12	12	12	10
	Off	[ms]	30	-	38	38	38	50	52	50	20	20	30	28	23	23	23	25
Chan		[ms]	-	24	-	-	-	26	26	26	-	-	-	-	-	-	-	-
	ge-																	
	over																	
Operating pressure [bar]			-0.9	+10	3 10 -0.9 +10				3 10	3 10 -0.9 +10								
Standard nominal flow rate [l/min]		670	670	650	600	650	630	610	480	400	400	650	670	520	560	520	570	
Design			Piston	spool va	lve													
Materials			Die-cas	st alumir	ium													

Technical data – Valve width 20 mm		
Code for position function 1-32	M	1

Technical data – Valve width 20 mm																		
Code for position function 1-32			М	J	Ν	К	Н	В	G	E	Х	W	D	I	NS	KS	HS	DS
Switching times	On	[ms]	15	9	8	8	8	11	10	11	13	13	7	7	12	12	12	12
	Off	[ms]	28	-	28	28	28	46	40	47	22	22	25	23	25	25	25	25
	Chan	[ms]	-	22	-	-	-	23	21	23	-	-	-	-	-	-	-	-
	ge-																	
	over																	
Operating pressure [bar]			-0.9	0.9 +10 3 10				-0.9 +10					3 10		-0.9 +8			
Standard nominal flow rate [l/min]		700	860	610	550	550	550	750	700	480	480	840	680	620	500	550	820	
Design P			Piston	spool val	ve													
Materials			Die-cas	st alumin	ium													
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Data sheet

Pneumatic ports						
Right-hand end plate						
Supply	1	Thread G1/4 (QS-G1/4, straight, for tubing 0.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2")				
Exhaust port	3					
	5					
Pilot air supply 12/14 Th		read M7 (QSM-M7, straight or angled, for tubing O.D. 4 mm, 6 mm, 1/4")				
Pilot exhaust air	82/84					
Supply module						
Supply	1	Cartridge fitting 20 mm (QSPKG20, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2", adapter to thread G1/4), flat				
Exhaust port	3/5	plate silencer				
Sub-base width 10 mm						
Working ports	2	Cartridge fitting 10 mm (QSPKG10, straight or angled, for tubing 0.D. 4 mm, 6 mm, 5/32", 1/4", adapter to thread M7)				
	4					
Sub-base width 14 mm						
Working ports	2	Cartridge fitting 14 mm (QSPKG14, straight or angled, for tubing 0.D. 6 mm, 8 mm, 1/4", 5/16", adapter to thread G1/8)				
	4					
Sub-base width 20 mm						
Working ports	2	Cartridge fitting 18 mm (QSPKG18, straight or angled, for tubing O.D. 8 mm, 10 mm, 5/16", 3/8", adapter to thread G1/4)				
	4					

Materials

Materials				
Sub-base	PA			
Supply module	PPA			
End plate	Die-cast aluminium, PA, PBT			
Seals	Nitrile rubber			
Exhaust plate	PA			
Flat plate silencer	PE			
Electrical interlinking module	PBT, PA, copper alloy			

Accessories



Accessories		
1	End plate VMPAL-EPL with multi-pin plug connection	849
2	Connecting cable VMPAL-KM for multi-pin plug connection	849
3	End plate with I-Port interface/IO-Link VMPAL-EPL-IPO32	849
4	Fieldbus node CTEU	cteu
5	Connecting cable for I-Port interface/IO-Link NEBU-M12G5	854
6	End plate VMPAL-EPL-CPX with pneumatic interface for CPX terminal	849
7	Module CPX for CPX terminal	1185
8	Valve terminal, pneumatic part	849

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Accessories



Accessories		
9	Solenoid valve VMPA	849
10	Cover VMPA-HB for manual override	mpal
11	Vertical stacking modules VMPA1-B8/VMPA2-B8	mpal
12	Right-hand end plate VMPAL-EPR, with pilot air selector for choosing the pilot air supply (internal or external)	mpal
13	Tie rod VMPAL-ZA	mpal
14	Inscription label holder VMPAL-ST-AP	854
15	Inscription label IBS-6x10	854
16	Sub-base VMPAL-AP-4X, 4 pieces combined	mpal
17	Sub-base VMPAL-AP	mpal
18	Electrical interlinking module VMPAL-EVAP	mpal
19	Supply module VMPAL-SP	mpal
20	Exhaust plate VMPA2-B8	mpal
21	Mounting VMPAL-BD	854
22	Cartridge fitting QSPKG	854
23	Fixed restrictor VMPA1-FT	mpal
24	Electrical interlinking module VMPAL-EVAP-4 for four sub-bases	mpal

Accessories – Ordering data

	Code ¹	Description			Part no.	Туре
5 Connecting	cable for	I-Port interface/IO-Link				
	_	Connecting cable	5 m	-	574321	NEBU-M12G5-E-5-08N-M12G5
MT - P			7.5 m		574322	NFBII-M12G5-F-7 5-08N-M12G5
Sa Dala			10 m		57/322	NEBU-M1265-E-10-08N-M1265
			10 111	×	574525	NEBO-M1203-L-10-Q0N-M1203
14 Inscription	label hol	der				
	TM	For sub-base, 10 pieces	Width 10 mm		561109	VMPAL-ST-AP-10
			Width 16 mm		F(1112	
			width 14 mm		501112	VMPAL-SI-AP-14
			Width 20 mm		561115	VMPAL-ST-AP-20
			- 1			
15 Inscription	label					
	-	6 mm x 10 mm, 64 pieces in frame			18576	IBS-6x10
A Maunting						
21 Mounting	-	Mounting bracket (chould be installed may even 12 cr	a) 10 pieces		560040	
	-	Mounting blacket (should be installed flax, every 15 ch	ii), 10 pieces		200949	VMPAL-BD
a fall						
6	Н	H-rail mounting for MPA-L with multi-pin plug connection	on, 3 pieces		526032	CPX-CPA-BG-NRH
Ŷ						
	Н	H-rail mounting for MPA-L with fieldbus connection, 2 p	ieces		560798	VMPAF-FB-BG-NRH
22 Cartridge fi	itting					Technical data online:
		10 mm cartridge fitting plastic for working ports 10	4 mm		132622	OSPKG10-4
and l		pieces, connection for tubing 0.D.	6 mm		132623	0SPKG10-6
			3/16"		132625	OSPKG10-3/16-U
			1/4"		132626	OSPKG10-1/4-U
		14 mm cartridge fitting, plastic, for supply ports, 10	6 mm		132930	OSPKG14-6
		pieces,	8 mm		132931	QSPKG14-8
		connection for tubing O.D.	1/4"		132932	QSPKG14- ¹ /4-U
		-	5/16"		132933	QSPKG14-5/16-U
		18 mm cartridge fitting, plastic, for supply ports, 10	8 mm		132649	QSPKG18-8
		pieces,	10 mm		132650	QSPKG18-10
		connection for tubing O.D.	5/16"		132651	QSPKG18-5⁄16-U
		_	3/8"		132652	QSPKG18-3/8-U
		20 mm cartridge fitting, plastic, for supply ports, 10	10 mm		132634	QSPKG20-10
		pieces,	12 mm		132635	QSPKG20-12
		connection for tubing O.D.	3/8"		132637	QSPKG20-¾-U
			1/2"		132638	QSPKG20-½-U
The second se	AGG	Adapter for 10 mm cartridge connection to thread M7, 10 pieces			572380	VMPAL-F10-M7
	BGG	Adapter for 14 mm cartridge connection to thread G ¹ /8, 10 pieces			574084	VMPAL-F14-G ¹ /8
	CGG	Adapter for 18 mm cartridge connection to thread G ¹ /4, 10 pieces			573914	VMPAL-F20-G ¹ /4
	-	Adapter for 20 mm cartridge connection to thread G ¹ /4, 10 pieces			572381	VMPAL-FSP-G ¹ /4

1) Code letter within the order code for a valve terminal configuration